TOTAL, ASYMMETRIC SYNTHESIS OF HEXOSES AND AZASUGARS BRANCHED AT C(5).¹

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Summary: The Diels-Alder adduct (-)-5 (a "naked sugar") of furan to 1-cyanovinyl (1R')-camphanate was converted into (+)-(1R,5S,6S,7S)-6-exo,7-exo-(isopropylidenedioxy)-2.8-dioxabicyclo[3.2.1]octan-3-one and (+)-(1R,5S,6S,7R)-7-endo-(benzyloxy)-6-exo-{{(t-butyl)dimethylsily]]oxy}-2.8-dioxabicyclo[3.2.1]into octan-3-one ((+)-17). Double methylation at C(4) gave the corresponding 5-deoxy-5-C-dimethyl furanurono-6,1-lactones (+)-42 and (+)-19, respectively. Stereoselective and successive methylation and benzyloxymethylation of (+)-(1R,5S,6S,7S)-6-exo,7-exo-(isopropylidenedioxy)-2,8-dioxabicyclo[3.2.1]octan-3-one gave (+)-(1R,4R,5S,6S,7S)-4-exo-[(benzyloxy)methyl]-6-exo,7-exo-(isopropylidenedioxy)-4-endo-methyl-2,8-dioxabicyclo[3.2.1]octan-3-one ((+)-9). Highly stereoselective oxydative decarboxylation of lactones (+)-9 and (+)-19 led to 5-C-methyl- $\alpha\beta$ -D-talo-hexose ((-)-1) and to 6-deoxy-5-C-methyl- $\alpha\beta$ -L-arabino-hexose ((-)-2), respectively. Transformation of lactones (+)-9 and (+)-42 into the corresponding acyl azides and their Curtius rearrangements led to (5-ammonio-1,5-N-anhydro-5-deoxy-5-C-methyl-cB-D-talo-hexitol)-1-sulfonate ((+)-3) and to (5-ammonio-1.5-N-anhydro-5.6-dideoxy-5-C-methyl- α B-L-*ribo*-hexitol)-1-sulfonate ((+)-4). respectively.

During the last three decades numerous branched-chain sugars have been discovered as glycosidic components of antibiotics.²⁻⁶ The chemical syntheses of branched-chain sugars apply nucleophilic addition of various carbon nucleophiles to aldosuloses,^{3,5} additions to *C*-alkylidene glycosides,^{3,6} nucleophilic reactions of sugar oxiranes,^{3,7} additions^{3,8} and cycloadditions^{3,9} to unsaturated carbohydrates, cyclization of dialdehydes with nitroalkanes^{3,10} and rearrangement reactions,^{3,11} including the *Claisen* rearrangement.¹² More recently rare branched-chain carbohydrates have been prepared through alkylation of stabilized anions derived from sugars,¹³ via a *Kornblum* reaction of nitromethane with a 4-nitro-D-gluco-L-erythro-nonulo-pyranose derivative,¹⁴ via addition of radicals derived from a carbohydrate to an olefinic moiety,¹⁵ radical cyclizations¹⁶ and via *de novo* syntheses based on the aldol condensation,¹⁷ on the *Henry* reaction,¹⁸ on the hetero *Diels-Alder* addition¹⁹ and other cycloadditions.²⁰

Except for noviose²¹ (6-deoxy-5-C-methyl-4-O-methyl-L-lyxo-hexose), the aldose moiety of noviosylcoumarin antibiotics, and for 5-C-aryl glucosidic antibiotics such as nogalamycin-related anthracyclines,²² branched-chain carbohydrates with tertiary C(5) carbon atoms are rare compounds. In 1958, *Walton* and co-workers²³ reported on the conversion of D-ribose into methyl 6-deoxy-2,3-O-isopropylidene-5-C-methyl-D-ribo-hexofuranoside. Ten years later, *Nutt* and *Walton*²⁴ prepared 5',5'-di-C-methyladenosine via methyl





2,3,5-tri-O-benzoyl-6-deoxy-5-C-methyl- β -D-*ribo*-hexofuranoside. D-glucose has been converted into 6-deoxy-5-C-methyl-D-xylo-hexose²⁵ and into 5-C-methyl-D-gluco-hexose.²⁶ We report on the first syntheses of 5-C-methyl-D-*talo*-hexose ((-)-1), 6-deoxy-5-C-methyl-L-*arabino*-hexose ((-)-2), (5-ammonio-1,5-N-anhydro-5-deoxy-5-C-methyl-D-*talo*-hexitol)-1-sulfonate ((+)-3) and (5-ammonio-1,5-N-anhydro-5,6-di-deoxy-5-C-methyl-L-*ribo*-hexitol)-1-sulfonate ((+)-4). Our approach is based on the highly stereoselective methylation and benzyloxymethylation of the conjugated bases (enolates) of the optically pure furanurono-6,1 lactones 6 derived readily from the *Diels-Alder* adduct (-)-5 (a "naked sugar"²⁷) of furan to 1-cyanovinyl (1R')-camphanate (*Scheme 1*).

SYNTHESES OF HEXOSES BRANCHED AT C(5)

The α -methyl-lactone (+)-8 derived from (-)-5²⁸⁻³⁰ was deprotonated with (Me₃Si)₂NLi (THF, -65°C). Quenching of the corresponding enolate with BnOCH₂Br²⁹ afforded (+)-9 in 97% yield (5 steps from (-)-5, 55.7% overall yield). The configuration of C(4) in (+)-9 was confirmed by NOE measurements in its ¹H-NMR spectrum between *exo*-CH₂OBn and H-C(5) protons, and between *endo*-Me and H-C(6) protons. The high *exo*-face selectivity of the transformation (+)-8 \rightarrow (+)-9 can be attributed to a steric factor, the *endo* face of the enolate intermediate being less accessible than the *exo* face.³⁰ Lactone (+)-9 added Me₃SiCH₂Li in THF and led, after *in situ* methanolysis of the TMS group, to a mixture of the α - and β -furanose 10 whose acetylation gave (+)-11 (94% based on (+)-9). Debenzylation (H₂/Pd/C) furnished (+)-12 (98%) which was oxidized into (+)-13 (50%) on treatment with CF₃CO₃H and Na₂HPO₄ in CH₂Cl₂. The yield of the latter *Baeyer-Villiger* reaction could not be improved with the use of other peracids such as *m*-chloroperbenzoic acid³⁴ in the presence or absence of various buffers. Transesterification (MeOH/K₂CO₃) of (+)-13 gave a mixture of the partially protected α - and β -furanose ((-)-14 (97%) whose acidic hydrolysis (1N H₂SO₄, 80°C) afforded the unprotected 5-*C*-methyl-D-*talo*-hexose ((-)-1) in 95% yield (10 steps, 23.6% overall yield based on (-)-5, *Scheme 2*).



As an illustration of the flexibility of the approach shown above to the synthesis of rare hexoses branched at C(5), we have also prepared 6-deoxy-5-C-methyl-L-arabino-hexose ((-)-2) (Scheme 3: 14 steps from (-)-5, 22% overall yield, see Experimental Part) via alcohol (+)-15.³⁵



As in the case of (+)-8 (*Scheme 2*), stereoselective benzyloxymethylation of (+)-18 could be carried out by deprotonation with $(Me_3Si)_2NLi$ and quenching of the conjugated base with BnOCH₂Br; this afforded 26 in 87% yield (reactions tested with racemic (±)-18 derived from (±)-5, with R*=Ac). In principle 26 should allow one to prepare the yet unknown branched hexose 27 (5-C-methyl-D-galacto-hexose).



The ¹H- and ¹³C-NMR spectra of the new sugars (-)-1 and (-)-2 taken in D₂O allowed one to determine their structure in aqueous solutions. As for most hexoses,³⁶ their acyclic forms could not be detected (<1%). The branched *talo*-hexose (-)-1 was a $54 \pm 0.5 : 40 \pm 1 : 3.5 \pm 0.5 : 2.0 \pm 0.5$ mixture of the corresponding α -furanose/ β -furanose/ α -pyranose/ β -pyranose form, whereas for (-)-2, a $37 \pm 1 : 24.5 \pm 0.5 : 38.5 \pm 0.5 : <1$ mixture of the corresponding α -furanose/ β -pyranose form was



observed (the reported proportions did not vary with the age of the solutions: 1-15 days). As in the case of 6-deoxy-5-C-methyl-D-ribo-hexose (28),³⁷ the furanose forms are preferred for (-)-1. In the case of (-)-2, the α -pyranose form, which has the ${}^{4}C_{1}$ conformation (see vicinal H-H coupling constants in its ¹H-NMR spectrum, Experim. Part), has nearly the same stability as the corresponding α - and β -furanose forms. These results must be compared with those reported for 6-deoxy-5-C-methyl-D-xylo-hexose (29) and noviose (30) for which the furanose forms were not detected in aqueous solutions.³⁷

SYNTHESES OF AZASUGARS BRANCHED AT C(5)

The substitution of the ring oxygen of pyranoses by nitrogen (azasugars)³⁸ leads to powerful and specific glycosidase inhibitors whose chemotherapeutic potential is well recognized.³⁹ Because some derivatives have exhibited anti-HIV-activity,⁴⁰ there has been recently a large effort in the search of new azasugars.⁴¹ Instead of performing a stereoselective oxidative decarboxylation of the furanurono-6,1-lactones of type 7 which permitted one to generate the corresponding hexoses of type 31, a *Curtius* rearrangement of the acyl azides of type 32 derived from 7 should allow one to prepare the corresponding azasugars 33 branched at C(5) (*Scheme 4*).⁴²

The alkaline methanolysis (MeOH, K_2CO_3) of lactone (+)-9 gave a mixture of the α - and β -furanose 34 (93%) which was treated with HC(OMe)₃ and Amberlyst 15 to yield (+)-35 (91%; 22:1 mixture of β - and α -anomer which could be separated by column chromatography). Saponification of (+)-35 gave (+)-36 (100%) whose mixed anhydride 37, obtained by treatment with EtOCOCI/Et₃N, reacted with NaN₃ to furnish the unstable azide (+)-38 that underwent *Curtius* rearrangement (benzene, 80°C) into the isocyanate (+)-39 which added PhCH₂OH to give (+)-40 (72%, based on (+)-36). Debenzylation of (+)-40 gave the partially



protected methyl furanoside (+)-41 (99%). Treatment of (+)-41 with SO₂ afforded (+)-3 (53%; 11 steps from "naked sugar" (-)-5, 17.8% overall yield) whose ¹H- and ¹³C-NMR were consistent with a 1:1 mixture of α - and β -anomer.

The preparation of azasugar (+)-4 followed a similar method starting with uronolactone (+)-42 (5 steps from (-)-5, 49.2 % overall yield) obtained by methylation of (+)-8 ((Me₃Si)₂NLi, then MeI).³⁰

Methanolysis of (+)-42 with HC(OMe)₃ and Nafion 117 in CCl₄ gave the methyl furanosiduronate (+)-43 (70%) whose saponification afforded acid (+)-44 (100%). Treatment of (+)-44 with ClCO₂Et/Et₃N led to the unstable mixed anhydride 45 which reacted, after filtration, with NaN₃/H₂O to give the corresponding acyl azide (+)-46. On heating (+)-46 in C₆H₆ a *Curtius* rearrangement was induced with formation of the corresponding isocyanate (+)-47 which could be isolated in nearly quantitative yield. In the presence of PhCH₂OH and a small amount of Et₃N, the corresponding benzyl carbamate (+)-48 (89%) was obtained. Other alcohols such as allylic alcohol or ethanol were reacted with (+)-47 and led to the corresponding allyl and ethyl carbamate, respectively, in high yields. Hydrogenolysis (H₂/Pd/C) of (+)-48 afforded (+)-49 (91%) which gave the crystalline sulfonate (+)-4 (62%); 10 steps from (-)-5, 17.2% overall yield) on bubbling with SO₂ (aqueous solution, 55°C). The ¹H- and ¹³C-NMR spectra of (+)-4 were consistent with a 2:1 mixture of α - and β -anomer.

We also explored the possibility to apply the *Hofmann* degradation on the carboxamide 50 derived from (±)-42. This compound was not formed on heating lactone (±)-42 with NH₃ but it could be isolated in 92% yield by bubbling gaseous NH₃ into a CH₂Cl₂ solution of the mixed anhydride (±)-45 (-20°C).



Unfortunately, the expected amine (\pm)-49 could not be obtained in a yield better than 45% on treating 50 with phenyliodosyl bis(trifluoroacetate)⁴³ in aqueous CH₃CN.

Conclusion.

Stereoselective methylation and oxymethylation of the hexofuranurono-6,1-lactones derived from 7-oxabicyclo[2.2.1]hept-5-en-2-yl derivatives ("naked sugars") and their stereoselective oxidative decarboxylation has opened a new way to the synthesis of rare carbohydrates branched at C(5). Similarly, the transformation of the 5,5-C-disubstituted urono-6,1-lactones into the corresponding acyl azides and their *Curtius* rearrangement has allowed one to generate the first members of a new class of azasugars branched at C(5). The advantages of our total synthesis methodology are numerous: (1) since the 7-oxabicyclo-[2.2.1]hept-5-en-2-yl derivatives ("naked sugars") can be substituted at C(5) and C(6) by other groups than hydroxy moieties,²⁷ a large variety of yet unknown branched carbohydrates and azasugars can be prepared in principle, (2) both enantiomers of a given system can be obtained with the same ease as both enantiomeric forms of the starting "naked sugar" are available and (3) the chiral auxiliaries (*e.g.* (1*S*)- or (1*R*)-camphanic acid) are recovered at an early stage of the synthesis.

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Experimental Part

General remarks, see ref. 28a. The glassware was dried in a flame with a flow of Ar. THF was dried over K just before use. Unless indicated otherwise the ¹H- and ¹³C-NMR spectra were measured in CDCl₃ with 250 MHz and 62.9 MHz Bruker NMR machines, respectively. Column chromatography (*Lobar* B or C) used silica gel Lichroprep Si 60, 40 - 63 μ m.

(1*R*,4*R*,5*S*,6*S*,7*S*)-4-*exo*-[(Benzyloxy)methyl]-6-*exo*,7-*exo*-(isopropylidenedioxy)-4-*endo*-methyl-2,8-dioxabicyclo[3.2.1]octan-3-one ((+)-9). In a 1 L three-necked flask, a 1.6M soln. of BuLi in hexane (32 mL, 1.1 equiv.) was added dropwise to a stirred soln. of hexamethyldisilazane (12.6 mL, 1.3 equiv.) in anh. THF (400 mL) cooled to 0°C under Ar atm. After stirring at 0°C for 15 min, the soln. was cooled to -60°C and a soln. of (+)-8 (10.0 g, 46.7 mmol) in anh. THF (200 mL) cooled to -40°C was added slowly. After stirring at -60°C for 2 h, freshly distilled PhCH₂OCH₂Br²⁹ (22 mL, 6 equiv.) was added and the mixture allowed to warm to -10°C in *ca*. 30 min (control by tlc, CH₂Cl₂/Et₂O/petroleum ether 3:1:4, R_f (+)-8: 0.33, R_f (+)-9: 0.51, vanilline as revelator. The mixture was poured onto a vigourously stirred ice-cold sat. aq. soln. of NH₄Cl (400 mL). The mixture was extracted with CH₂Cl₂ (400 mL, then 200 mL, twice), the extracts were combined, dried (MgSO₄) and the solvent evaporated. The residue was immediately purified by flash column chromatography on silica gel (*Merck* 9385, CH₂Cl₂/Et₂O/petroleum ether 3:1:4) and recrystallized from AcOEt/pentane 1:10. The mother liquor was concentrated and purified by column chromatography (*Lobar* C, Et₂O/petroleum ether 2:3) giving a total of 15.1 g (97%), colourless crystals, m.p. 91.5-92°C. [α]²⁵₅₄₈ + +5.7, [α]²⁵₅₄₈ = +4.7, [α]²⁵₅₄₆ = +17.0, [α]²⁵₅₄₅ = +33.8 (*c* = 0.70, CH₂Cl₂). UV (EtCH 95%) λ_{max} : 264 nm (ϵ , 200), 258 (240), 252 (220), 207 (7900). IR (KBr) v: 2980, 2940, 2905, 2860, 1730, 1370, 1075, 980, 860, 695 cm⁻¹. ¹H-NMR δ_{H} : 7.28-7.42 (m, 5H); 5.67 (d, ⁴J = 0.5 Hz, H-C(1)); 4.87, 4.80 (2d, ³J = 5.5 Hz, H-C(6), H-C(7)); 4.67 (d, ⁴J = 0.5 Hz, H-C(5)); 4.61, 4.54 (2d, ²J = 12.0 Hz, -CH₂OCH₂C₆H₅); 3.88, 3.45 (2d, ²J = 8.5 Hz, -CH₂OBn); 1.50, 1.36, 1.34 (3s, 3 Me). ¹³C-NMR (90.55 MHz) δ_C : 1697 (s, C(3)); 137.6 (s); 128.4, 127.8 (2d, ¹J(C,H) = 160

(1RS,4RS,5SR,6SR,7SR)-4-exo-[(Benzyloxy)methyl]-6-exo,7-exo-(isopropylidenedioxy)-4-endo-methyl-2,8-dioxabicyclo[3.2.1]octan-3-one ((\pm)-9). Same procedure as described for (+)-9, starting with (\pm)-2-exo-cyano-7-oxabicyclo[2.2.1]hept-5-en-2-endo-yl acetate, see ref. 28a. M.p. 71-71.5°C.

5-[(Benzyloxy)methyl]-5,7-dideoxy-2,3-O-isopropylidene-5-C-methyl-αβ-L-*allo*-heptos-6-ulofuranosyl acetate ((+)-11). A 1.0m soln. of LiCH₂SiMe₃ in pentane (*Aldrich*, 19 mL, 3.2 equiv.) was added dropwise to a stirred soln. of (+)-9 (2.0 g, 6.0 mmol) in anh. THF (100 mL) cooled to -65°C under Ar atm. After stirring at -65°C for 5-10 min (disappearance of (+)-9), MeOH (10 mL) was added dropwise and the mixture was stirred at -40°C for 15 min (tlc, Et₂O/pertoleum ether 2:1, R_f (+)-9: 0.54, R_f 10: 0.39). The mixture was poured into a stirred mixture of ice-cold sat. aq. soln. of NH₄Cl (150 mL). The aq. phase was extracted with CH₂Cl₂ (150 mL, then 100 mL, twice). The org. extracts were combined, dried (MgSO₄) and the solvent evaporated. The residue (10, oil that can be distilled, b.p. -150°C, 0.1 Torr) was dissolved in THF (20 mL), mixed with Ac₂O (10 mL) and pyridine (10 mL). After stirring at 20°C for 2 h, the solvent was evaporated. The residue was taken with toluene (30 mL) and the solvent evaporated (3 times). The residue was distilled (*Büchi* bulb-to-bulb) giving 2.2 g (94%), colourless oil, b.p. -180°C, 0.5 Torr, 1:17.5 mixture of α- and β-anomer. $[\alpha]^{25}_{599} = +39.5$, $[\alpha]^{25}_{578} = +42.6$, $[\alpha]^{25}_{546} = +47.7$, $[\alpha]^{25}_{436} = +79.1$, $[\alpha]^{25}_{365} = +115.6$ (c = 0.78, CH₂Cl₂). UV (EtOH 95%) λ_{max} : 208 (ϵ , 6700), 252 (215), 258 (245), 264 (205). IR (film) v: 3090, 3060, 3030, 2985. 2940, 2865, 1745, 1705, 1450, 1370, 1210, 1100, 1005, 970, 860, 740, 700 cm⁻¹. ¹H-NMR (C₆D₆, 250 MHz) δ_{H} : 7.08-7.20 (m, 5H); 6.52 (d, ⁴J = 1.0 Hz, H-C(2)); 4.22, 4.16 (2d, ²J = 12.0 Hz, -OCH₂C₆H₅); 3.59, 3.33 (2d, ²J = 9.2 Hz, -CH₂OBn); 2.02 (s, -OCCCH₃); 1.60 (s, -COCH₃); 1.41, 1.12, 1.10 (38, 3 Me). ¹³C-NMR (C₆D₆, 2.9 MHz) δ_{c} : 210.1, 169.2, 137.4 (3s); 128.3, 127.7 (2d, ¹/(C,H) = 153 Hz), 85.2 (d, ¹//(C,H) = 158 Hz). 80.8 (d, ¹//(C,H) = 159 Hz, C(2), C(3), C(4)); 73.4 (t, ¹//(C,H) = 153 Hz), 85.2 (d, ¹//(C,H) = 143 Hz, -CH₃

5,7-Dideoxy-5-(hydroxymethyl)-2,3-O-isopropylidene-5-C-methyl- $\alpha\beta$ -L-allo-heptos-6-ulofuranosyl acetate

((+)-12). A mixture of (+)-11 (0.50 g, 1.27 mmol), THF (10 mL), H₂O (1.7 mL), 10% Pd/C (750 mg) was pressurized with H₂ (1 atm.) and shaken at 20°C for 5 h (tic, AcOEt/petroleum ether 1:1, R_f (+)-11: 0.93, R_f (+)-12: 0.23). After filtration through *Celite*, the filtrate was dried (MgSO₄) and the solvent evaporated, yielding 376 mg (98%), colourless oil that can be distilled (*Büchi*, bubl-to-bulb, 150°C, 0.08 Torr); 1:17.5 mixture of α - and β -anomer. $[\alpha]^{25}_{589} = +29.8$, $[\alpha]^{25}_{578} = +31.1$, $[\alpha]^{25}_{546} = +34.5$, $[\alpha]^{25}_{436} = +51.0$, $[\alpha]^{25}_{365} = +52.9$ (c = 1.84, CH₂Cl₂). UV (EtOH, 95%) λ_{max} : 202 (e, 215), 283 (26). IR (film) v: 3500 (broad), 2985, 2940, 2890, 1745, 1705, 1370, 1210, 1155, 1105, 1005, 970, 860 cm^{-1.} ¹H-NMR δ_{H} : 6.11 (d, ³J = 0.7 Hz, H-C(1)); 4.97 (dd, ³J = 2.5, 6.2 Hz, H-C(3)); 4.77 (dd, ³J = 0.7, 6.2 Hz, H-C(2)); 4.37 (d, ³J = 2.5 Hz, H-C(4)); 3.79 (s, -CH₂OH); 2.76 (s, -OH); 2.23 (s, -OCOCH₃); 2.05 (s, -COCH₃); 1.49, 1.31, 1.10 (3s, 3 Me). ¹³C-NMR δ_C : 210.9, 169.5, 113.3 (3s); 102.5 (d, ¹J(C,H) = 180 Hz, C(1)); 92.9 (d, ¹J(C,H) = 151 Hz), 85.3 (d, ¹J(C,H) = 160 Hz), 80.6 (d, ¹J(C,H) = 162 Hz, C(2), C(3), C(4)); 66.7 (t, ¹J(C,H) = 144 Hz, -CH₂OH); ⁵S.1 (s, C(5)); 27.2, 26.8 (2q, ¹J(C,H) = 128 Hz, 2 Me); 25.0 (q, ¹J(C,H) = 126 Hz, Me); 21.0, 17.1 (2q, ¹J(C,H) = 129 Hz, 2 CH₃CO). MS (CI, NH₃) m/z: 320 (M⁺⁺+18, 3), 243 (99), 227 (33), 213 (13), 199 (40), 182 (11), 167 (12), 155 (26), 142 (32), 137 (72), 125 (93), 111 (37), 97 (100), 85 (94). Anal. calc. for $C_{14}H_{22}O_7$ (302.33): C 55.62, H 7.33; found: C 55.64, H 7.27.

5-O-Acetyl-2,3-O-isopropylidene-5-C-methyl-α-D-*talo*-hexofuranosyl acetate ((+)-13). A mixture of 2.2M CF₃CO₃H (2.9 mL, 5.6 equiv., prepared by mixing 84% H₂O₂ with (CF₃CO)₂O in CH₂Cl₂ at 0°C) and CH₂Cl₂ (6 mL) was added dropwise in 30 min to a vigourously stirred mixture of (+)-12 (350 mg, 1.16 mmol), CH₂Cl₂ (7 mL) and Na₂HPO₄ (1.6 g, 9.7 equiv.). After stirring at 20°C for 5 h (tlc, CH₂Cl₂/Et₂O 1:1, R_f (+)-12: 0.30, R_f (+)-13: 0.48), the mixture was poured into a 1M aq. soln. of NaHSO₃. The aq. layer was extracted with CH₂Cl₂ (20 mL, twice). The org. extracts were combined, dried (MgSO₄) and the solvent was evaporated. The residue was purified by column chromatography (*Lobar* B, CH₂Cl₂/Et₂O 3:1), yielding 184 mg (50%) of colourless crystal (recrystallization from AcOEt/pentane 1:5), m.p. 79-5-80.5°C. [α]²⁵₅₈₉ = +18.2, [α]²⁵₅₇₈ = +18.6, [α]²⁵₅₄₆ = +21.0, [α]²⁵₄₃₆ = +33.3, [α]²⁵₃₆₅ = +49.1 (c = 1.10, CH₂Cl₂). IR (KBr) v: 3530, 2980, 2950, 1740, 1730, 1375, 1280, 1230, 1105, 1060, 960, 850, 800 cm⁻¹. ¹H-NMR δ_H: 6.26 (s, H-C(1)); 4.94 (dd, ³J = 1.6, 6.1 Hz, H-C(3)); 4.65 (d, ³J = 6.1 Hz, H-C(2)); 4.25 (d, ³J = 1.6 Hz, H-C(4)); 4.26, 3.80 (2d, ²J = 11.3 Hz, -CH₂OH); 2.72 (s, -OH); 2.11, 2.07 (2s, 2 COCH₃); 1.49, 1.32, 1.26 (3s, 3 Me). ¹³C-NMR δ_C: 171.0, 168.7, 112.9 (3s); 102.7 (d, ¹J(C,H) = 180 Hz, C(1)); 92.8 (d, ¹J(C,H) = 151 Hz), 85.5 (d, ¹J(C,H) = 161 Hz), 80.1 (d, ¹J(C,H) = 159 Hz, C(2), C(3), C(4)); 71.9 (s, C(5)); 67.9 (t, ¹J(C,H) = 149 Hz, -CH₂OH); 2.6.4 (q, ¹J(C,H) = 127 Hz, -CH₃); 24.8 (q, ¹J(C,H) = 125 Hz, -CH₃); 21.0, 20.8, 20.6 (3q, ¹J(C,H) = 130 Hz, 3 Me). MS (CI, NH₃) m/z: 336 (M⁺+18, 72), 776 (65), 259 (100), 134 (25), 117 (45), 85 (62), 77 (24). Anal. calc. for C₁H₂2O₈ (318.32): C 52.83, H 6.97; found: C 52.95, H 6.83.

5-O-Acetyl-2,3-O-isopropylidene-5-C-methyl- α -DL-talo-hexofuranosyl acetate ((±)-13). Same procedure as described for (+)-13, starting with (±)-9. Colourless crystals, m.p. 65-65.5°C.

2,3-O-Isopropylidene-5-C-methyl- $\alpha\beta$ -D-*talo*-hexofuranose ((-)-14). A mixture of (+)-13 (80 mg, 0.25 mmol), anh. MeOH (3 mL) and anh. K₂CO₃ (15 mg, 0.43 equiv.) was stirred at 20°C for 12 h. After solvent evaporation, the residue was filtered through silica gel (MeOH/CH₂Cl₂ 1:10, R_f (-)-14: 0.41) giving 57 mg (97%), colourless oil which crystallizes slowly, m.p. 102-103°C. [α]²⁵₅₈₉ = -0.2, [α]²⁵₅₇₈ = -0.3, [α]²⁵₄₆₆ = -0.7, [α]²⁵₄₃₆ = -3.6, [α]²⁵₃₆₅ = -10.7 (c = 0.95, CH₂Cl₂). IR (KBr) v: 3250 (broad), 2980, 2950, 1370, 1205, 1090, 1055, 940, 865, 840, 795, 660 cm⁻¹. ¹H-NMR δ_{H} : α -anomer: 6.16 (s, -OH); 5.40 (s, H-C(1)); 4.94 (dd, ³J = 1.0, 6.0 Hz, H-C(3)); 4.57 (s, -OH); 4.55 (d, ³J = 6.0 Hz, H-C(2)); 4.20 (d, ³J = 1.0 Hz, H-C(4)); 3.75 (s, -OH); 3.69, 3.46 (2d, ²J = 11.0 Hz, -CH₂OH); 1.47, 1.33, 1.24 (3s, 3Me); β-anomer: 5.41 (d, ³J = 4.3 Hz, H-C(1)); 4.87 (dd, ³J = 6.9, 2.9 Hz, H-C(3)); 4.65 (dd, ³J = 6.9, 4.3 Hz, H-C(2)); 4.00 (d, ³J = 2.9 Hz, H-C(4)); 1.57, 1.40, 1.17 (3s, 3Me). ¹³C-NMR δ_{C} : α -anomer: 112.3 (s); 102.7 (d, ¹J(C,H) = 176 Hz, C(1)); 92.9 (d, ¹J(C,H) = 148 Hz), 86.3 (d, ¹J(C,H) = 157 Hz), 80.8 (d, ¹J(C,H) = 157 Hz, C(2), C(3), C(4)); 71.9 (s, C(5)); 68.4 (t, ¹J(C,H) = 145 Hz, -CH₂OH); 26.4, 24.7, 20.8 (3q, 3Me); β -anomer: 114.5 (s); 96.9 (d, ¹J(C,H) = 176 Hz, C(2), C(3), C(4)); 72.1 (s, C(5)); 68.7 (t, ¹J(C,H) = 146 Hz), 80.5 (d, ¹J(C,H) = 157 Hz), 79.3 (d, ¹J(C,H) = 160 Hz, C(2), C(3), C(4)); 72.1 (s, C(5)); 68.7 (t, ¹J(C,H) = 146 Hz), 20.7 (13), 185 (19), 159 (15), 101 (24), 85 (100), 75 (30), 71 (29). Anal. calc. for C₁₀H₁₈O₆ (234.25): C 51.27, H 7.75; found: C 51.41, H 7.62.

5-C-Methyl-αβ-D-talo-hexose ((-)-1). A soln. of (-)-14 (97 mg, 0.41 mmol) in 1N aq. H₂SO₄ (2 mL) was heated to 80°C for 2 h. After cooling to 20°C, BaCO₃ (ca. 550 mg) was added until pH = 6. The precipitate was filtered off (*Celite*) and the solvent was evaporated. The residue was dissolved in a minimum amount of H₂O and filtered through Acrodisc 0.2 µm. After solvent evaporation 76 mg (95%) of colourless oil was obtained, mostly a mixture of α- and β-furanoses. $[\alpha]^{25}_{580} = -18.5$, $[\alpha]^{25}_{578} = -19.3$, $[\alpha]^{25}_{546} = -21.9$, $[\alpha]^{25}_{436} = -35.9$, $[\alpha]^{25}_{365} = -53.4$ (c = 4.40, H₂O, after 3 d at 25°C). ¹H-NMR (D₂O, 250 MHz, int. ref: DSS (sodium 2,2-dimethyl-2-silapentan-5-sulfonate) δ_{H^2} ; β-furanose: 5.34 (d, ³J = 4.15 Hz, H-C(1)); 4.22 (dd, ³J = 6.2, 4.3 Hz, H-C(3)); 4.01 (dd, ³J = 6.2, 4.15 Hz, H-C(2)); 4.00 (d, ³J = 4.3 Hz, H-C(4)); 3.56, 3.50 (2d, ²J = 11.4 Hz, Hz, H-C(3)); 4.01 (dd, ³J = 6.2, 4.15 Hz, H-C(2)); 4.00 (d, ³J = 4.3 Hz, H-C(4)); 3.56, 3.50 (2d, ²J = 11.4 Hz, Hz, H-C(3)); 4.01 (dd, ³J = 6.2, 4.15 Hz, H-C(2)); 4.00 (d, ³J = 4.3 Hz, H-C(4)); 3.56, 3.50 (2d, ²J = 11.4 Hz, Hz, H-C(3)); 4.01 (dd, ³J = 6.2, 4.15 Hz, H-C(2)); 4.00 (d, ³J = 4.3 Hz, H-C(4)); 3.56, 3.50 (2d, ²J = 11.4 Hz, Hz, H-C(3)); 4.01 (dd, ³J = 6.2, 4.15 Hz, H-C(2)); 4.00 (d, ³J = 4.3 Hz, H-C(4)); 3.56, 3.50 (2d, ³J = 11.4 Hz, Hz, H-C(3)); 4.01 (dd, ³J = 6.2, 4.15 Hz, H-C(2)); 4.00 (d, ³J = 4.3 Hz, H-C(4)); 3.56, 3.50 (2d, ³J = 11.4 Hz, Hz, H-C(3)); 4.01 (dd, ³J = 6.2, 4.15 Hz, H-C(2)); 4.00 (d, ³J = 4.3 Hz, H-C(4)); 3.56, 3.50 (2d, ³J = 11.4 Hz, Hz, H-C(3)); 4.01 (dd, ³J = 6.2, 4.15 Hz, H-C(2)); 4.00 (d, ³J = 4.3 Hz, H-C(4)); 3.56, 3.50 (2d, ³J = 11.4 Hz, Hz, Hz) (3.56, 3.50 (2d, ³J = 11.4 Hz, Hz) (3.56, 3.50 (2d, ³J = 11.4 Hz) (3.56, 3.50 (3d, ³J = 11.4 Hz) (3.56, 3.50 (3d, ³J = 11.4 Hz) (3.56, 3.50 (3d, ³J = 11.4 Hz) (3.56, 3.50

H₂C(6)); 1.21 (s, -CH₃); α-furanose: 5.21 (d, ${}^{3}J$ = 2.0 Hz, H-C(1)); 4.38 (dd, ${}^{3}J$ = 6.6, 5.0 Hz, H-C(3)); 3.92 (dd, ${}^{3}J$ = 5.0, 2.0 Hz, H-C(2)); 3.89 (d, ${}^{3}J$ = 6.6 Hz, H-C(4)); 3.55, 3.51 (2d, ${}^{2}J$ = 11.1 Hz, H₂C(6)); 1.21 (s, -CH₃). 13 C-NMR (D₂O, 62.9 MHz, int. ref: MeOH) δ_{C} : α-furanose: 101.0 (d, ${}^{1}J(C,H)$ = 173 Hz, C(1)); 85.3 (d, ${}^{1}J(C,H)$ = 147 Hz, C(4)); 76.1 (d, ${}^{1}J(C,H)$ = 153 Hz, C(2)); 73.3 (s, C(5)); 70.3 (d, ${}^{1}J(C,H)$ = 147 Hz, C(3)); 67.3 (t, ${}^{1}J(C,H)$ = 144 Hz, C(6)); 19.1 (q, ${}^{1}J(C,H)$ = 127 Hz, -CH₃); β-furanose: 96.9 (d, ${}^{1}J(C,H)$ = 172 Hz, C(1)); 86.8 (d, ${}^{1}J(C,H)$ = 147 Hz, C(4)); 73.7 (s, C(5)); 71.8 (d, ${}^{1}J(C,H)$ = 150 Hz, C(2)); 70.0 (d, ${}^{1}J(C,H)$ = 153 Hz, C(1)); 86.8 (t, ${}^{1}J(C,H)$ = 144 Hz, C(6)); 19.8 (q, ${}^{1}J(C,H)$ = 127 Hz, -CH₃). MS (CI, NH₃) m/z: 212 (M^{+} +18, 12), 194 (M^{+} , 100), 177 (23), 159 (9), 128 (15), 111 (82), 110 (73), 97 (26), 87 (32), 82 (30), 75 (30), 71 (44).

Racemic (\pm) -14 and (\pm) -1 were obtained from (\pm) -13 and were both colourless oils.

(1S,4S,5S,6R)-6-endo-(Benzyloxy)-5-exo-{[(t-butyl)dimethylsily]]oxy}-7-oxabicyclo[2.2.1]heptan-2-one ((+)-16). A mixture of (+)-15 (prepared from (-)-5 according to ref. 35) (7 g, 29.9 mmol), anh. DMF (28 mL), imidazole (4.1 g, 2 equiv.), t-BuMe₂SiCl (4.5 g, 1 equiv.) was stirred at 20°C for 1 h. The soln. was poured into a stirred mixture of H₂O (100 mL) and hexane (100 mL). The aq. phase was extracted with hexane (100 mL, 3 times). The org. extracts were combined, dried (MgSO₄) and the solvent was evaporated, giving 10.05 g (96%), white solid, recrystallized from pentane, m.p. 80-80.5°C. $[\alpha]^{25}_{589} = +51.2, [\alpha]^{25}_{578} = +53.1, [\alpha]^{25}_{546} = +60.1, [\alpha]^{25}_{436} = +98.2, [\alpha]^{23}_{365} = +141.1 (c = 0.98, CH₂Cl₂). UV (isooctane) <math>\lambda_{max}$: 208 nm (ϵ , 8300), 252 (200), 258 (245), 264 (195). IR (KBr) v: 3060, 3020, 2945, 2920, 2885, 2850, 1765, 1250, 1105, 1020, 990, 850, 835, 775, 695 cm⁻¹. ¹H-NMR δ_{H} : 7.28-7.40 (m, 5H); 4.60, 4.42 (2d, ²J = 11.2 Hz, -OCH₂C₆H₅); 4.57 (dd, ³J = 6.8 Hz, ⁴J = 1.8 Hz, H-C(4)); 4.48 (dd, ³J = 5.0 Hz, ⁴J = 1.7 Hz, H-C(1)); 4.05 (d, ³J = 1.0 Hz, H-C(5)); 3.94 (ddd, ³J = 5.0, 1.0 Hz, ⁴J = 1.8 Hz, H-C(6)); 2.48 (ddd, ²J = 17.7 Hz, ³J = 6.8 Hz, ⁴J = 1.7 Hz, H_{exo}-C(3)); 2.11 (d, ²J = 17.7 Hz, H_{endo}-C(3)); 0.91 (s, -SiC(CH₃)₃); 0.11, 0.10 (2s, Me₂Si). ¹³C-NMR δ_{C} : 207.7 (s, C(2)); 136.7 (s); 128.4, 128.2, 128.1 (3d, ¹J(C,H) = 160 Hz); 85.3 (d, ¹J(C,H) = 156 Hz), 83.0 (d, ¹J(C,H) = 163 Hz), 80.7 (d, ¹J(C,H) = 167 Hz), 79.9 (d, ¹J(C,H) = 147 Hz, C(1), C(4), C(5), C(6)); 72.5 (t, ¹J(C,H) = 142 Hz, -OCH₂C₄H₅); 9.1 (t, ¹J(C,H) = 135 Hz, C(3)); 25.7 (q, ¹J(C,H) = 125 Hz); 18.0 (s); -4.8 (q, ¹J(C,H) = 119 Hz). MS (CI, NH₃) m/z: 366 (M⁺+18, 76), 263 (3), 207 (27), 175 (5), 106 (11), 91 (100), 83 (64), 73 (14). Anal. calc. for C₁₉H₂₈O₄Si (348.51): C 65.48, H 8.10; found: C 65.54, H 8.22.

(1RS,4RS,5RS,6SR)-6-endo-(Benzyloxy)-5-exo-{[(t-butyl)dimethylsilyl]oxy}-7-oxabicyclo[2.2.1]heptan-2one ((±)-16). Same procedure as described for (+)-16, starting with 2-exo-cyano-7-oxabicyclo[2.2.1]hept-5en-2-endo-yl acetate.³⁵ Colourless crystals (pentane), m.p. 50-50.5°C.

(1*R*,5*S*,6*S*,7*R*)-7-*endo*-(Benzyloxy)-6-*exo*-{[(*t*-butyl)dimethylsily]]oxy}-2,8-dioxabicyclo[3.2.1]octan-3-one ((+)-17). A mixture of (+)-16 (10.0 g, 28.7 mmol), CH₂Cl₂ (250 mL), *m*-chloroperbenzoic acid (80%, Aldrich, 6.2 g, 1 equiv.) and NaHCO₃ (4.8 g, 2 equiv.) was stirred at 20°C for 15 h (tlc, Et₂O/petroleum ether, R_f (+)-16: 0.48, R_f (+)-17: 0.38). The soln. was washed with H₂O (100 mL), then with a sat. aq. soln. of NaHCO₃ (100 mL). The aq. phases were combined and extracted with CH₂Cl₂ (75 mL, 3 times). The org. extracts were combined, dried (MgSO₄) and the solvent was evaporated, giving 10.33 g (98%), colourless oil which was purified by column chromatography (*Lobar* C, Et₂O/petroleum ether 1:2). [α]²⁵₅₈₉ = +108, [α]²⁵₅₇₈ = +112, [α]²⁵₅₄₆ = +128, [α]²⁵₄₃₆ = +220, [α]²⁵₃₆₅ = +355 (c = 1.62, CH₂Cl₂). UV (isooctane) λ_{max} : 207 nm (ϵ , 8300), 252 (205), 258 (240), 264 (195). IR (CHCl₃) v: 3020, 2955, 2930, 2890, 2860, 1755, 1255, 1200, 1115, 1010, 945, 850, 700 cm⁻¹. ¹H-NMR δ_{H} : 7.33-7.37 (m, 5H); 5.89 (dd, ³J = 4.1 Hz, ⁴J = 0.9 Hz, H-C(1)); 4.67, 4.43 (2d, ²J = 11.3 Hz, -OCH₂C₆H₅); 4.34 (ddd, ³J = 7.0 Hz, ⁴J = 1.0, 0.9 Hz, H-C(5)); 4.09 (d, ³J = 1.3 Hz, H-C(6)); 4.05 (ddd, ³J = 4.1, 1.3 Hz, ⁴J = 1.0 Hz, H-C(7)); 3.04 (dd, ²J = 18.3 Hz, ³J = 7.0 Hz, H_{exto}-C(4)); 2.54 (d, ²J = 18.3 Hz, H_{endo}-C(4)); 0.89 (s, 9 H); 0.08 (s, 6H). ¹³C-NMR δ_{c} : 165.0 (s, C(3))); 136.5 (s); 128.5, 128.3, 128.1 (3d, ¹J(C,H) = 160 Hz); 100.0 (d, ¹J(C,H) = 183 Hz, C(1)); 89.4 (d, ¹J(C,H) = 150 Hz), 80.7 (d, ¹J(C,H) = 159 Hz), 80.3 (d, ¹J(C,H) = 148 Hz, C(5), C(6), C(7)); 72.4 (t, ¹J(C,H) = 150 Hz), 80.7 (d, ¹J(C,H) = 131 Hz, C(4)); 25.6 (q, ¹J(C,H) = 125 Hz); 17.9 (s); -4.9, -5.0 (2q, ¹J(C,H) = 119 Hz, Me₂₀Si). MS (CI, NH₃) m/z: 382 (M⁺⁺¹⁸, 13), 307 (2), 129 (3), 105 (4), 91 (100), 75 (17). Anal. calc. for C₁₉H₂₈O₅Si (364.51); C 62.61, H 7.74; found: C 62.59, H 7.56.

(1RS,5SR,6SR,7RS)-7-endo-(Benzyloxy)-6-exo-{[(t-butyl)dimethylsilyl]oxy}-2,8-dioxabicyclo[3.2.1]octan-3-one ((±)-17). Same procedure as described for (+)-17, starting with (±)-16. Colourless crystals recrystallized from pentane, m.p. 61.5-62°C.

(1R,4R,5S,6S,7R)-7-endo-(Benzyloxy)-4-exo-methyl-6-exo-{[(t-butyl)dimethylsilyl]oxy}-2,8-dioxabicyclo-[3.2.1]octan-3-one ((+)-18). A 1.6M soln. of BuLi in hexane (9.4 mL, 1.1 equiv.) was added to a stirred soln. of (Me₃Si)₂NH (3.7 mL, 1.3 equiv.) in anh. THF (60 mL) cooled to 0°C under Ar atmosphere. After stirring at 0°C for 15 min, the mixture was cooled to -65°C and a soln. of (+)-17 (5.0 g, 13.7 mmol) in anh. THF (30 mL) cooled to -40°C was added slowly. After stirring at -65°C for 30 min, MeI (15 mL, 17.6 equiv.) was added. After stirring at -65°C for 5 min (tlc, Et₂O/petroleum ether 1:1, R_f (+)-17: 0.35, R_f (+)-18: 0.55), the mixture was poured into an ice-cold sat. aq. soln. of NH₄Cl (150 mL). The mixture was extracted with CH₂Cl₂ (100 mL, 3 times). The combined extracts were dried (MgSO₄) and the solvent evaporated. The residue was immediately filtered through silica gel (AcOEt/petroleum ether 1:1), yielding 4.79 g (92%), colourless crystals, m.p. 57.5-58°C (pentane). [α]²⁵₅₈₉ = +111, [α]²⁵₅₇₈ = +114, [α]²⁵₅₄₆ = +131, [α]²⁵₄₃₆ = +224, [α]²⁵₃₆₅ = +359 (c = 1.27, CH₂Cl₂). UV (isooctane) λ_{max} : 207 nm (ϵ , 8000), 252 (200), 258 (240), 264 (190). IR (CHCl₃) v: 3000, 2950, 2925, 2880, 2860, 1750, 1375, 1250, 1190, 1110, 1000, 945, 865, 835, 695 cm⁻¹. ¹H-NMR δ_{H} : 7.31-7.38 (m, 5H); 5.83 (dd, ³J = 3.9 Hz, ⁴J = 1.0 Hz, H-C(1)); 4.67, 4.45 (2d, ²J = 11.3 Hz, -OCH₂C₆H₅); 4.07 (d, ³J = 1.5 Hz, H-C(6)); 4.02 (ddd, ³J = 3.9, 1.5 Hz, ⁴J = 1.0 Hz, H-C(7)); 4.00 (dd, ⁴J = 1.0, 1.0 Hz, H-C(5)); 2.60 (q, ³J = 7.5 Hz, H-C(4)); 1.49 (d, ³J = 7.5 Hz, -CH₃); 0.89 (s, 9H); 0.08 (s, Me₂Si). ¹³C-NMR δ_C : 169.1 (s, C(3)); 136.5 (s); 128.2, 128.0, 127.8 (3d, ¹J(C,H) = 162 Hz); 99.8 (d, ¹J(C,H) = 182 Hz, C(1)); 89.0 (d, ¹J(C,H) = 150 Hz), 86.5 (d, ¹J(C,H) = 159 Hz), 79.8 (d, ¹J(C,H) = 149 Hz, C(5), C(6), C(7)); 7.2.1 (t, ¹J(C,H) = 143 Hz, -OCH₂C₆H₅); 4.17 (t, ¹J(C,H) = 132 Hz, C(4)); 2.5.4 (q, ¹J(C,H) = 149 Hz, C(5), C(6), C(7)); 7.2.1 (t, ¹J(C,H) = 143 Hz, -OCH₂C₆H₅); 4.17 (t, ¹J(C,H) = 132 Hz, C(4)); 2.5.4 (q, ¹J(C,H) = 126 Hz); 18.2 (q, ¹J(C,H) = 130 Hz); 17.7 (s); -5.1, -5.2 (2q, ¹J(C,H) = 118 Hz). MS (CI, NH₃) m/z: 396 (M⁺+18, 5), 361 (4), 321 (3), 247 (3), 185 (3), 157 (3), 129 (2), 91 (100), 73 (10). Anal. calc. for C₂₀H₃₀O₅Si (378.55): C 63.46, H 7.99; found: C 63.48, H 7.95.

(1RS,4RS,5SR,6SR,7RS)-7-endo-(Benzyloxy)-4-exo-methyl-6-exo-{[(t-butyl)dimethylsilyl]oxy}-2,8-dioxa-bicyclo[3.2.1]octan-3-one ((±)-18). Same procedure as above, starting with (±)-17. Colourless crystals, m.p. 64.5-65°C (pentane).

(1*R*,5*S*,6*S*,7*R*)-7-*endo*-(Benzyloxy)-4,4-dimethyl-6-*exo*-{[(*t*-butyl)dimethylsily]]oxy}-2,8-dioxabicyclo-[3.2.1]octan-3-one ((+)-19). A 1.6M soln. of BuLi in hexane (4.3 mL, 1.3 equiv.) was added to a stirred soln. of (Me₃Si)₂NH (1.65 mL, 1.5 equiv.) in anh. THF (40 mL) cooled to 0°C under Ar atmosphere. After stirring at 0°C for 15 min, the soln. was cooled to -65°C and a soln. of (+)-18 (2.0 g, 5.3 mmol) in anh. THF (20 mL) cooled to -40°C was added. The mixture was stirred at -65°C for 30 min and then MeI (6 mL, 18.2 equiv.) was added. The temperature was allowed to reach 5°C in 30 min (tlc, Et₂O/petroleum ether 1:1, R_f (+)-18: 0.50, R_f (+)-19: 0.60). The soln. was poured into an ice-cold sat. aq. soln. of NH₄Cl (100 mL). The mixture was extracted with CH₂Cl₂ (50 mL, 4 times). The org. extracts were combined, dried (MgSO₄) and the solvent was evaporated. The residue was immediately filtered (AcOEt/petroleum 1:1) through silica gel, giving 2.0 g (97%), colourless crystals, m.p. 91-91.5°C (pentane). $[\alpha]^{25}_{589} = +104$, $[\alpha]^{25}_{578} = +108$, $[\alpha]^{25}_{546} = +124, [\alpha]^{24}_{436} = +212, [\alpha]^{25}_{355} = +339$ (c = 2.13, CH₂Cl₂). UV (isooctane) λ_{max} : 207 nm (ϵ , 8050), 252 (190), 258 (220), 264 (180). IR (CHCl₃) v: 3060, 3010, 2955, 2930, 2890, 2860, 1745, 1390, 1255, 1150, 1100, 1015, 865, 835, 695 cm⁻¹ ¹H-NMR δ_{H} : 7.33-7.37 (m, 5H); 5.80 (dd, ³J = 3.9 Hz, ⁴J = 0.9 Hz, H-C(1)); 4.67, 4.44 (2d, ²J = 11.5 Hz, -OCH₂C₆H₅); 4.28 (d, ³J = 1.5 Hz, H-C(6)); 3.99 (ddd, ³J = 3.9, 1.5 Hz, ⁴J = 1.0 Hz, H-C(7)); 3.85 (dd, ⁴J = 1.0, 0.9 Hz, H-C(5)); 1.49, 1.28 (2s, 2 Me); 0.89 (s, 9H); 0.09 (s, Me₂Si). ¹³C-NMR δ_{C} : 172.8 (s, C(3)); 136.7 (s); 128.4, 128.2, 128.0 (3d, ¹/(C,H) = 162 Hz); 100.3 (d, ¹/(C,H) = 182 Hz, C(1)); 90.4 (d, ¹/(C,H) = 138 Hz), 89.2 (d, ¹/(C,H) = 150 Hz), 76.2 (d, ¹/(C,H) = 130 Hz); 25.6 (q, ¹/(C,H) = 125 Hz); 20.6 (q, ¹/(C,H) = 129 Hz); 17.9 (s); -4.8, -4.9 (2q, ¹/(C,H) = 119 Hz). MS (CI, NH₃) m/z: 410

(1RS,5SR,6SR,7RS)-7-endo-(Benzyloxy)-4,4-dimethyl-6-exo-{[(t-butyl)dimethylsilyl]oxy}-2,8-dioxabicyclo-[3.2.1]octan-3-one ((±)-19). Same procedure as described for (+)-19, starting with (±)-18; colourless crystals, m.p. 87.5-88°C (pentane).

Methyl (methyl 2-*O*-benzyl-5-deoxy-5,5-*C*-dimethyl-3-*O*-[*t*-butyl)dimethylsilyl]- α -L-*arabino*-hexofuranoside)uronate ((-)-21). Freshly distilled SOCl₂ (1 mL) was added dropwise to a soln. of (+)-19 (2.3 g, 5.86 mmol) in anh. MeOH (25 mL). After stirring at 20°C for 4 days, NaHCO₃ (*ca.* 2 g) was added portionwise. The solvent was evaporated and the residue taken in H₂O (20 mL). The mixture was extracted with CH₂Cl₂ (20 mL, 4 times). The combined extracts were dried (MgSO₄) and the solvent was evaporated, yielding 1.935 g of a colourless oil that was dissolved in anh. DMF (10 mL). Imidazole (0.8 g, 2 equiv.) and *t*-BuMe₂SiCl (0.97 g, 1.1 equiv.) were added and the mixture heated to 55°C for 4 days. The mixture was poured into H₂O (30 mL) and extracted with hexane (20 mL, 4 times). The combined extracts were dried (MgSO₄) and the solvent was evaporated. The residue was purified by column chromatography (*Lobar* C, Et₂O/petroleum ether 1:1), giving 2.038 g (79%), colourless oil. [α]²⁵₅₈₉ = -41, [α]²⁵₅₇₈ = -42, [α]²⁵₅₄₆ = -48, [α]²⁵₄₃₆ = -78, [α]²⁵₃₆₅ = +115 (c = 1.22, CH₂Cl₂). UV (isooctane) λ_{max} : 207 nm (ϵ , 8150), 252 (180), 258 (220), 264 (175). IR (film) v: 3060, 3030, 2950, 2925, 2855, 1735, 1465, 1250, 1140, 1105, 1035, 855, 835, 775 cm⁻¹. ¹H-NMR δ_{H} : 7.32-7.37 (m, 5H); 4.81 (d, ³J = 1.1 Hz, H-C(1)); 4.51 (s, -OCH₂C₆H₅); 4.12 (d, ³J = 2.0 Hz, H-C(3)); 4.11 (d, ⁴J = 1.0, H-C(4)); 3.78 (ddd, ³J = 2.0, 1.1 Hz, ⁴J = 1.0 Hz, H-C(2)); 3.69 (s, -CO₂CH₃); 3.32 (s, -OCH₃); 1.24, 1.23 (2s, 2 Me); 0.87 (s, 9H); 0.09, 0.07 (2s, Me₂Si). ¹³C-NMR δ_C : 176.3 (s, -CO₂CH₃); 137.5 (s); 128.3, 127.8, 127.7 (3d, ¹J(C,H) = 160 Hz); 105.5 (d, ¹J(C,H) = 170 Hz, C(1)); 91.5 (d, ¹J(C,H) = 147 Hz), 85.8 (d, ¹J(C,H) = 147 Hz), 77.7 (d, ¹J(C,H) = 149 Hz, C(2), C(3), C(4)); 72.3 (t, ¹J(C,H) = 141 Hz); 54.2 (q, ¹J(C,H) = 143 Hz); 51.8 (q, ¹J(C,H) = 147 Hz); 44.1 (s, C(5)); 25.7 (q, ¹J(C,H) = 126 Hz); 22.5, 19.8 (2q, ¹J(C,H) = 128 Hz); 17.7 (s); -4.3, -5.2 (q, ¹J(C,H) = 119 Hz). MS (CI, NH₃) m/z: 456 (*M*⁺+18, 1), 439 (*M*⁺+1, 1), 407 (14), 381 (45), 349 (18), 259 (22), 199 (8), 129 (7), 91 (100), 73 (17). Anal. calc. for C₂₃H₃₈O₆Si (438.64): C 62.98, H 8.73, Si 6.40; found: C 63.32, H 8.59, Si 6.60.

Methyl 2-0-benzyl-5,7-dideoxy-5,5-dimethyl-3-O-[(*t*-butyl)dimethylsilyl]- α -L-*arabino*-heptos-6-ulofuranoside ((-)-22). A 1M soln. of LiCH₂SiMe₃ (34 mL, 8.3 equiv.) in pentane was added dropwise to a stirred soln. of (-)-21 (1.793 g, 4.09 mmol) in anh. THF (75 mL) cooled to -60°C. The temperature was allowed to reach -20°C in 30 min MeOH (15 mL) was added *dropwise* and the mixture was stirred at -15°C for 20 min (tlc, Et₂O/petroleum ether 1:1, R_f (-)-21: 0.73, revealed as a yellow spot with vanillin, R_f (-)-22: 0.73; brown spot with vanillin). The mixture was poured into an ice-cold sat. aq. soln. of NH₄Cl (180 ml) and extracted with CH₂Cl₂ (180 mL, twice). The combined extracts were dried (MgSO₄) and the solvent was evaporated. The residue was purified by column chromatography (*Lobar* C, Et₂O/petroleum ether 1:1) yielding 1.544 g (89%), colourless oil. [α]²⁵₅₈₉ = -48, [α]²⁵₇₇₈ = -51, [α]²⁵₃₄₆ = -57, [α]²⁵₄₃₅ = -91, [α]²⁵₃₆₅ = -134 (c = 1.26, CH₂Cl₂). UV (isooctane) λ_{max} : 207 nm (ϵ , 8050), 252 (206), 258 (250), 264 (204). IR (film) v: 3060, 3030, 2950, 2925, 2855, 1710, 1465, 1360, 1250, 1105, 1035, 855, 835, 775 cm⁻¹. ¹H-NMR δ_{H} : 7.32-7.37 (m, 5H); 4.79 (dd, ³J = 1.3 Hz, ⁴J = 0.4 Hz, H-C(1)); 4.51 (s, -OCH₂C₆H₃); 4.14 (d, ³J = 7.5 Hz, H-C(4)); 4.03 (ddd, ³J = 7.5, 3.5 Hz, ⁴J = 0.4 Hz, H-C(3)); 3.79 (dd, ³J = 3.5, 1.3 Hz, H-C(2)); 3.34 (s, -OCH₃); 137.5 (s); 128.4, 127.9, 127.8 (3d, ¹J(C,H) = 162 Hz); 106.0 (d, ¹J(C,H) = 171 Hz, C(1)); 91.3 (d, ¹J(C,H) = 149 Hz), 85.5 (d, ¹J(C,H) = 150 Hz), 77.8 (d, ¹J(C,H) = 147 Hz, C(2), C(3), C(4)); 72.4 (t, ¹J(C,H) = 143 Hz); 54.6 (q, ¹J(C,H) = 150 Hz), 77.8 (d, ¹J(C,H) = 147 Hz, C(2), C(3), C(4)); 72.4 (t, ¹J(C,H) = 143 Hz); 54.6 (q, ¹J(C,H) = 129 Hz); 17.8 (s); -4.3, -5.1 (2q, ¹J(C,H) = 129 Hz); 25.8 (q, ¹J(C,H) = 126 Hz); 21.3, 19.3 (2q, ¹J(C,H) = 129 Hz); 17.8 (s); -4.3, -5.1 (2q, ¹J(C,H) = 129 Hz); 25.8 (q, ¹J(C,H) = 126 Hz); 21.3, 19.3 (2q

Methyl 5-O-acetyl-2-O-benzyl-6-deoxy-5-C-methyl-3-O-[(*t*-butyl)dimethylsilyl]- α -L-*arabino*-hexofuranoside ((-)-23). A mixture of a 2.1M soln. of CF₃CO₃H in CH₂Cl₂ (2.55 mL, 4.5 equiv., prepared from 65% H₂O₂ and (CF₃CO)₂O in CH₂Cl₂, 0°C) and CH₂Cl₂ (10 mL) was added dropwise in 30 min to a vigourously stirred mixture of (-)-22 (0.5 g, 1.18 mmol), CH₂Cl₂ (15 mL) and Na₂HPO₄ (1.34 g, 8 equiv.). After stirring at 20 °C for 4 h (tlc, CH₂Cl₂/Et₂O/petroleum ether 3:1:8, R_f (-)-22: 0.41, revealed on a yellow spot with vanillin, R_f (-)-23: 0.38; violet spot with vanillin), a 1M aq. soln. of NaHSO₃ (50 mL) was added and the mixture was extracted with CH₂Cl₂ (30 mL, 4 times). The combined extracts were dried (MgSO₄) and the solvent was evaporated. The residue was purified by column chromatography (*Lobar* B, Et₂O/petroleum ether/CH₂Cl₂ 1:8:3) yielding 64 mg of (-)-22 and 310 mg (69%) of (-)-23, colourless oil. [α]²⁵₅₈₉ = -42, [α]²⁵₅₇₈ = -43, [α]²⁵₅₄₆ = -49, [α]²⁵₄₃₆ = -77, [α]²⁵₃₆₅ = -111 (c = 1.26, CH₂Cl₂). UV (isooctan) λ_{max} : 207 nm (ϵ , 7950), 252 (180), 258 (220), 264 (173). IR (film) v: 3060, 2930, 2860, 1735, 1365, 1250, 1110, 1040, 855, 835, 775, 695 cm⁻¹. ¹H-NMR δ_{H} : 7.30-7.38 (m, 5H); 4.89 (dd, ³J = 1.2 Hz, ⁴J = 0.6 Hz, H-C(1)); 4.58, 4.52 (2d, ²J = 11.0 Hz, -OCH₂C₆H₅); 4.19 (ddd, ³J = 6.8, 3.1 Hz, ⁴J = 0.6 Hz, H-C(3)); 3.98 (d, ³J = 6.8 Hz, H-C(4)); 3.82 (dd, ³J = 3.1, 1.2 Hz, H-C(2)); 3.37 (s, -OCH₃); 2.01 (s, -OCOCH₃); 1.58, 1.53 (2s, 2 Me); 0.88 (s, 9H); 0.09, 0.08 (2s, Me₂Si). ¹³C-NMR δ_C : 170.2 (s, -OCOCH₃); 137.6 (s); 128.3, 127.8, 127.7 (3d, ¹J(C,H) = 161 Hz); 106.0 (d, ¹J(C,H) = 171 Hz, C(1)); 9.1.3 (d, ¹J(C,H) = 147 Hz), 87.4 (d, ¹J(C,H) = 150 Hz), 77.5 (d, ¹J(C,H) = 147 Hz), 22.5 (q, ¹J(C,H) = 127 Hz); 17.8 (s); -4.3, 5.1 (2q, ¹J(C,H) = 119 Hz). MS (CI, NH₃) m/z: 456 (M⁺+18, 2), 439 (M⁺+1, 10), 407 (8), 379 (76), 364 (9), 347 (32), 321 (7),

Methyl 2-O-benzyl-6-deoxy-5-C-methyl-3-O-[(t-butyl)dimethylsilyl]- α -L-arabino-hexofuranoside ((-)-24). A soln. of (-)-23 (0.60 g, 1.37 mmol) and K₂CO₃ (215 mg, 1.1 equiv.) in anh. MeOH (25 mL) was heated to 60°C for 36 h. After solvent evaporation the residue was filtered through silica gel (Et₂O/petroleum ether 1:1), yielding 487 mg (90%), colourless oil. $[\alpha]^{25}_{589} = -44$, $[\alpha]^{25}_{578} = -46$, $[\alpha]^{25}_{546} = -52$, $[\alpha]^{24}_{436} = -84$, $[\alpha]^{25}_{365} = -122$ (c = 1.23, CH₂Cl₂). UV (isooctane) λ_{max} : 207 nm (ϵ , 8100), 252 (175), 258 (215), 264 (170). IR (film) v: 3480 (broad), 3065, 3035, 2930, 2860, 1465, 1370, 1250, 1110, 1035, 860, 835, 775, 695 cm⁻¹. ¹H-NMR δ_{H} : 7.30-7.37 (m, 5H); 4.87 (dd, ³J = 1.2 Hz, ⁴J = 0.6 Hz, H-C(1)); 4.55 (s, -OCH₂C₆H₅); 4.22 (ddd, ³J = 6.8, 3.2 Hz, ⁴J = 0.6 Hz, H-C(3)); 3.84 (dd, ³J = 3.2, 1.2 Hz, H-C(2)); 3.76 (d, ⁵J = 6.8 Hz, H-C(4)); 3.37 (s, -OCH₃); 2.29 (s, -OH); 1.30, 1.24 (2s, 2 Me); 0.88 (s, 9H); 0.12, 0.08 (2s, Me₂Si). ¹³C-NMR δ_{C} : 137.5 (s); 128.3, 127.8 (2d, ¹J(C,H) = 161 Hz); 106.2 (d, ¹J(C,H) = 171 Hz, C(1)); 91.2 (d, ¹J(C,H) = 149 Hz), 88.4 (d,

 ${}^{1}J(C,H) = 147$ Hz), 77.0 (d, ${}^{1}J(C,H) = 147$ Hz, C(2), C(3), C(4)); 72.3 (t, ${}^{1}J(C,H) = 141$ Hz); 70.2 (s, C(5)); 54.4 (q, ${}^{1}J(C,H) = 143$ Hz); 27.3 (q, ${}^{1}J(C,H) = 127$ Hz); 25.7 (q, ${}^{1}J(C,H) = 125$ Hz); 25.0 (q, ${}^{1}J(C,H) = 127$ Hz); 17.7 (s); -4.3, -5.1 (2q, ${}^{1}J(C,H) = 119$ Hz). MS (CI, NH₃) m/z: 414 (M^{+} +18, 20), 397 (M^{+} +1, 2), 379 (28), 365 (37), 347 (41), 307 (21), 289 (15), 215 (25), 199 (20), 129 (24), 91 (100), 73 (17). Anal calc. for C₂₁H₃₆O₅Si (396.60): C 63.60, H 9.15, Si 7.08; found: C 63.48, H 8.87, Si 6.93.

Methyl 6-deoxy-5-*C*-methyl-3-*O*-[(*t*-butyl)dimethylsilyl]- α -L-*arabino*-hexofuranoside ((-)-**25**). A mixture of (-)-**24** (188 mg, 0.47 mmol), THF (3 mL), H₂O (0.6 mL) and 10% Pd on charcoal (230 mg) was degassed and then pressurized with H₂ (1 atm.). After shaking at 20°C for 5 h, the precipitate was filtered off (*Celite*), the soln. dried (MgSO₄) and the solvent was evaporated. The residue was purified by column chromatography (*Lobar* B, AcOEt/petroleum ether 1:1), yielding 143 mg (quant.), colourless oil which crystallized slowly, m.p. 67-68°C. [α]²⁵₅₈₉ = -90, [α]²⁵₅₇₈ = -94, [α]²⁵₅₄₆ = -106, [α]²⁵₄₃₆ = -174, [α]²⁵₃₆₅ = -261 (c = 0.80, CH₂Cl₂). UV (isooctane): final absorption, ϵ_{200} = 130. IR (film) v: 3420 (broad), 2950, 2930, 2860, 1465, 1250, 1110, 1045, 1020, 860, 835, 775 cm⁻¹. ¹H-NMR δ_{H} : 4.81 (d, ⁴*I* = 0.5 Hz, H-C(1)); 4.05 (ddd, ³*J* = 4.6, 1.5 Hz, ⁴*J* = 0.5 Hz, H-C(3)); 3.93 (m, H-C(2)); 3.74 (d, ³*J* = 4.6 Hz, H-C(4)); 3.36 (s, -OCH₃); 3.30 (s, -OH); 2.56 (s, -OH); 1.32, 1.23 (2s, 2 Me); 0.88 (s, 9H); 0.13, 0.10 (2s, Me₂Si). ¹³C-NMR δ_C : 109.4 (d, ¹*J*(C,H) = 171 Hz, C(1)); 91.2 (d, ¹*J*(C,H) = 149 Hz), 82.1 (d, ¹*J*(C,H) = 153 Hz), 78.6 (d, ¹*J*(C,H) = 147 Hz, C(2), C(3), C(4)); 70.8 (s, C(5)); 54.6 (q, ¹*J*(C,H) = 142 Hz, -OCH₃); 27.4 (q, ¹*J*(C,H) = 127 Hz); 25.7 (q, ¹*J*(C,H) = 125 Hz); 25.5 (q, ¹*J*(C,H) = 127 Hz); 25.7 (16), 217 (37), 199 (30), 159 (13), 129 (28), 115 (16), 92 (25), 75 (46). Anal. calc. for C₁₄H₃₀O₅Si (306.48): C 54.87, H 9.87, Si 9.16%; found: C 55.00, H 9.84, Si 9.53.

6-Deoxy-5-C-methyl-αβ-L-*arabino*-hexose ((-)-2). A mixture of (-)-25 (100 mg, 0.33 mmol) and 1N H₂SO₄ (2 mL) was heated to 80°C for 2 h. After cooling to 20°C, BaCO₃ (*ca.* 550 mg) was added (pH 7-8). The precipitate was filtered off (*Celite*) and the solvent was evaporated. The residue was taken with acetone (20 mL), dried (MgSO₄) and the solvent was evaporated giving 54 mg (93%), colourless oil. [α]²⁵₅₈₉ = -12.8, $[\alpha]^{25}_{578} = -13.4, [\alpha]^{25}_{546} = -15.1, [\alpha]^{25}_{436} = -24.0, [\alpha]^{25}_{365} = -34.7$ (c = 2.6, acetone). ¹H-NMR (D₂O, DSS as int. ref., 250 MHz): β-furanose, δ_{H} : 5.25 (d, ³*J* = 4.5 Hz, H-C(1)); 4.09 (dd, ³*J* = 7.2, 7.0 Hz, H-C(2)); 4.05 (dd, ³*J* = 6.2, 4.1 Hz, H-C(2)); 3.64 (d, ³*J* = 7.0 Hz, H-C(4)); α-furanose, δ_{H} : 5.20 (d, ³*J* = 6.2 Hz, H-C(4)); 3.98 (dd, ³*J* = 4.1, 3.1 Hz, H-C(2)); 3.85 (dd, ³*J* = 6.2 Hz, H-C(4)); α-pyranose, δ_{H} : 4.77 (d, ³*J* = 8.1 Hz, H-C(1)); β.93 (d, ³*J* = 3.4 Hz, H-C(4)); 3.63 (dd, ³*J* = 10.1, 3.4 Hz, H-C(3)); 3.44 (dd, ³*J* = 10.1, 8.1 Hz, H-C(2)); β-furanose, δ_{C} : 95.1 (d, ¹*J*(C,H) = 174 Hz, C(1)); 87.4 (d, ¹*J*(C,H) = 147 Hz, C(4)); 77.6 (d, ¹*J*(C,H) = 147 Hz, C(2)); 74.6 (d, ¹*J*(C,H) = 148 Hz, C(3)); 71.6 (s, C(5)); α-furanose, δ_{C} : 93.3 (d, ¹*J*(C,H) = 162 Hz, C(1)); 76.9 (s, C(5)); 74.7 (d, ¹*J*(C,H) = 147 Hz, C(4)); 72.9 (d, ¹*J*(C,H) = 149 Hz, C(2)); 71.0 (d, ¹*J*(C,H) = 142 Hz, C(3)); 71.7 (s, C(5)); α-pyranose, δ_{C} : 93.3 (d, ¹*J*(C,H) = 142 Hz, C(3)); 74.7 (d, ¹*J*(C,H) = 147 Hz, C(4)); 72.9 (d, ¹*J*(C,H) = 149 Hz, C(2)); 71.0 (d, ¹*J*(C,H) = 142 Hz, C(3)); 71.7 (s, C(5)); α-pyranose, δ_{C} : 93.3 (d, ¹*J*(C,H) = 142 Hz, C(3)); 74.7 (d, ¹*J*(C,H) = 147 Hz, C(4)); 72.9 (d, ¹*J*(C,H) = 149 Hz, C(2)); 71.0 (d, ¹*J*(C,H) = 142 Hz, C(3)); 74.7 (d, ¹*J*(C,H) = 147 Hz, C(4)); 72.9 (d, ¹*J*(C,H) = 149 Hz, C(2)); 71.0 (d, ¹*J*(C,H) = 142 Hz, C(3)); 74.7 (d, ¹*J*(C,H) = 147 Hz, C(4)); 72.9 (d, ¹*J*(C,H) = 149 Hz, C(2)); 71.0 (d, ¹*J*(C,H) =

Racemic (\pm) -21, (\pm) -22, (\pm) -23, (\pm) -24, (\pm) -25 and (\pm) -2, all colourless oils, were prepared starting from (\pm) -19, following the same procedures as above given for the optically pure systems.

(1RS,4RS,5SR,6SR,7RS)-7-endo-(Benzyloxy)-4-exo-[(benzyloxy)methyl]-4-endo-methyl-6-exo-[[(t-butyl)-dimethylsilyl]oxy}-2,8-dioxabicyclo[3.2.1]octan-3-one ((±)-26). A 1.6M soln. of BuLi in hexane (1.65 ml, 2.0 equiv.) was added to a stirred soln. of (Me₃Si)₂NH (0.61 mL, 2.2 equiv.) in anh. THF (10 mL) cooled to 0°C. After stirring at 0°C for 15 min, the mixture was cooled to -65°C and a soln. of (±)-18 (0.50 g, 1.32 mmol) in anh. THF (5 mL) cooled to -30°C was added slowly. The mixture was stirred at -65°C for 150 min and then [(bromoethoxy)methyl]benzene (1 mL, 9.6 equiv.) was added. The temperature was allowed to reach +10°C in 30 min. The mixture was poured into an ice-cold sat. aq. soln. of NH₄Cl (50 ml) and extracted with CH₂Cl₂ (50 mL, twice). The combined extracts were dried (MgSO₄) and the solvent was evaporated. The residue was immediately filtered through silica gel (Et₂O/petroleum ether 1:1) and purified by column chromatography (*Lobar* B, CH₂Cl₂/Et₂O/petroleum ether 3:1:2) yielding 571 mg (87%), colourless crystals, m.p. 45.5-46.5°C. UV (isooctane) λ_{max} : 206 nm (ϵ , 15300), 252 (380), 258 (400), 264 (320). IR (CHCl₃) v: 3085, 3060, 3030, 2950, 2925, 2855, 1750, 1455, 1355, 1255, 1185, 1100, 1010, 865, 835, 775, 735, 695 cm⁻¹. ¹H-NMR δ_{H} : 7.33-7.43 (m, 10H); 5.84 (dd, ³J = 3.9 Hz, ⁴J = 0.9 Hz, H-C(1)); 4.71, 4.49 (2d, ²J = 11.5 Hz, -OCH₂C₆H₅); 4.08 (ddd, ³J = 3.9, 1.4 Hz, ⁴J = 1.3 Hz, H-C(7)); 3.94, 3.52 (2d, ²J = 8.5 Hz, -CH₂OBH); 1.40 (s, -CH₃); 0.95 (s, *t*-BuSi); 0.14 (s, Me₂Si). Irradiation of δ_{H} = 1.40 ppm (Me-C(4-endo) led to significant NOE's at δ_{H} = 4.43

(H-C(5)) and 4.35 (H-C(6)) thus confirming the structure of (\pm) -26. ¹³C-NMR δ_C : 170.1 (s, C(3)); 137.8, 136.7 (2s), 128.4, 128.3, 128.1, 128.0, 127.6, 127.3 (6d, ¹*J*(C,H) = 161 Hz); 100.3 (d, ¹*J*(C,H) = 182 Hz, C(1)); 89.5 (d, ¹*J*(C,H) = 150 Hz), 85.2 (d, ¹*J*(C,H) = 160 Hz), 76.5 (d, ¹*J*(C,H) = 149 Hz, C(5), C(6), C(7)); 73.8 (t, ¹*J*(C,H) = 146 Hz); 73.4 (t, ¹*J*(C,H) = 146 Hz); 72.3 (t, ¹*J*(C,H) = 143 Hz); 49.0 (s, C(4)); 25.6 (q, ¹*J*(C,H) = 125 Hz); 17.9 (s); 16.7 (q, ¹*J*(C,H) = 130 Hz); -4.8 (q, ¹*J*(C,H) = 119 Hz). MS (CI, NH₃) m/z: 516 (M^{+} +18, 28), 499 (M^{+} +1, 8), 243 (17), 181 (29), 91 (100). Anal. calc. for C₂₈H₃₈O₆Si (498.70): C 67.44, H 7.68, Si 5.63; found: C 67.60, H 7.90, Si 5.63.

Methyl {methyl 5-[(benzyloxy)methyl]-5-deoxy-2,3-*O*-isopropylidene-5-methyl-β-L-*allo*-hexofuranosid}uronate ((+)-35). A mixture of (+)-9 (0.50 g, 1.5 mmol), K₂CO₃ (115 mg, 0.55 equiv.) and anh. MeOH (20 mL) was stirred at 20°C for 2 h. After solvent evaporation, the residue was filtered through silica gel and purified by column chromatography (*Lobar* B, Et₂O/petroleum ether 1:1) giving 509 mg (93%) of a mixture of α- and β-L-*allo*-hexofuranuronate **34**, a colourless oil. **34** (420 mg, 1.14 mmol) was dissolved in CCl₄ (8.5 mL). Trimethylorthoformate (0.9 mL, 1.5 equiv.) and Amberlyst 15 (0.42 g, strongly acidic ion-exchange resin, *Fluka*) were added and the mixture was stirred at 20°C for 24 h. After filtration (paper), the solvent was evaporated. The residue was purified by column chromatography (*Lobar* C, Et₂O/petroleum ether 1:1) giving 0.38 g (87%) of (+)-35 and 17 mg (4%) of its α-anomer, colourless oils. $[a]^{25}_{589} = +41.9$, $[a]^{25}_{546} = +49.5$, $[a]^{25}_{436} = +81$, $[a]^{25}_{655} = +123$ (c = 0.85, CH₂Cl₂). UV (isooctane) λ_{max}: 206 nm (€, 8000), 252 (165), 258 (200), 264 (145). IR (film) v: 3060, 3025, 2980, 2935, 1730, 1450, 1370, 1205, 1155, 1085, 865, 735, 695 cm⁻¹. ¹H-NMR δ_H: 7.29-7.35 (m, 5H); 5.15 (dd, ³J = 6.1, 1.8 Hz, H-C(3)); 4.94 (s, H-C(1)); 4.58, 4.52 (2d, ²J = 10.2 Hz, -CH₂OCH₂C₆H₃); 4.47 (d, ³J = 1.8 Hz, H-C(4)); 4.46 (d, ³J = 6.1 Hz, H-C(2)); 3.72, 3.64 (2d, ²J = 9.0 Hz, -CH₂OCH₂C₆H₃); 128.1, 127.3 (2d, ¹J(C,H) = 161 Hz); 112.1 (s); 110.4 (d, ¹J(C,H) = 173 Hz, C(1)); 90.4 (d, ¹J(C,H) = 143 Hz), 85.8 (d, ¹J(C,H) = 159 Hz), 81.1 (d, ¹J(C,H) = 159 Hz), (¹J(C,H) = 142 Hz); 50.0 (s, C(5)); 26.7, 25.0 (2q, ¹J(C,H) = 145 Hz); 55.4 (q, ¹J(C,H) = 129 Hz). MS (CI, NH₃) m/z: 398 (M⁺+18, 35), 381 (M⁺+1, 3), 366 (10), 349 (67), 333 (21), 315 (3), 291 (8), 273 (8), 173 (8), 91 (100). Anal. calc. for C₂₀H₂₈O₇ (380.44): C 63.14, H 7.42; found: C 63.33, H 7.46.

Characteristics of methyl{methyl 5-[benzyloxy)methyl]-5-deoxy-2,3-O-isopropylidene-5-methyl- α -L-allohexofuranosid}uronate. IR (film) v: 3060, 2980, 2940, 1730, 1450, 1370, 1210, 1135, 1090, 1035, 1020, 860, 735, 695 cm⁻¹. ¹H-NMR δ_{H} : 7.26-7.33 (m, 5H); 4.84 (dd, ${}^{3}J$ = 7.1, 3.6 Hz, H-C(3)); 4.79 (d, ${}^{3}J$ = 4.4 Hz, H-C(1)); 4.56 (dd, ${}^{3}J$ = 7.1, 4.4 Hz, H-C(2)); 4.55, 4.49 (2d, ${}^{2}J$ = 11.2 Hz, -CH₂OCH₂C₆H₅); 4.31 (d, ${}^{3}J$ = 3.6 Hz, H-C(4)); 3.70 (s, -CO₂CH₃); 3.67, 3.62 (2d, ${}^{2}J$ = 9.1 Hz, -CH₂OBn); 3.41 (s, -OCH₃); 1.56, 1.34, 1.29 (3s, 3 Me). ¹³C-NMR δ_{C} : 174.0 (s, -CO₂CH₃); 138.0 (s), 128.2, 127.4, 127.3 (3d, ¹J(C,H) = 161 Hz); 115.2 (s); 102.1 (d, ¹J(C,H) = 171 Hz, C(1)); 83.6 (d, ¹J(C,H) = 151 Hz), 80.6 (d, ¹J(C,H) = 158 Hz), 80.4 (d, ¹J(C,H) = 159 Hz, C(2), C(3), C(4)); 73.3 (t, ¹J(C,H) = 141 Hz); 72.4 (d, ¹J(C,H) = 144 Hz); 55.3, 51.8 (2q, ¹J(C,H) = 142 Hz); 49.3 (s, C(5)); 25.9, 25.7 (2q, ¹J(C,H) = 127 Hz); 17.2 (q, ¹J(C,H) = 129 Hz). MS (CI, NH₃) m/z: 398 (M^t+18, 45), 366 (100), 349 (88), 333 (13), 108 (16), 91 (52).

[Methyl 5-[(benzyloxy)methyl]-5-deoxy-2,3-O-isopropylidene-5-methyl-β-L-allo-hexofuranosid]uronic acid ((+)-36). A mixture of (+)-35 (415 mg, 1.09 mmol), MeOH (8 mL), THF (2 mL) and 1N aq. KOH (8 mL) was heated to 50°C for 24 h. After acidification until pH=1 with 1N H₂SO₄ (*ca.* 15 mL), the mixture was extracted with Et₂O (20 mL, 3 times). The combined extracts were dried (MgSO₄) and the solvent was evaporated to yield 398 mg (quant.), colourless paste. $[\alpha]^{25}_{598} = +39.0, [\alpha]^{25}_{578} = +40.7, [\alpha]^{25}_{546} = +45.8, [\alpha]^{25}_{436} = +74.3, [\alpha]^{25}_{365} = +112 (c = 1.62, CH₂Cl₂). IR (film) v: 3440 (broad), 3060, 3030, 2980, 2935, 1705, 1450, 1375, 1210, 1080, 865, 735, 695 cm^{-1.} ¹H-NMR δ_H: 7.27-7.34 (m, 5H); 5.16 (dd, ³J = 6.2, 1.7 Hz, H-C(3)); 4.97 (s, H-C(1)); 4.53 (s, -CH₂OCH₂C₆H₅); 4.50 (d, ³J = 6.2 Hz, H-C(2)); 4.48 (d, ³J = 1.7 Hz, H-C(4)); 3.72, 3.64 (2d, ²J = 9.0 Hz, -CH₂OBn); 3.32 (s, -OCH₃); 1.51, 1.32, 1.31 (3s, 3 Me). ¹³C-NMR δ_C: 179.8 (s, -CO₂H); 138.2 (s); 128.2, 127.5 (2d, ¹J(C,H) = 161 Hz); 112.3 (s); 110.5 (d, ¹J(C,H) = 174 Hz, C(1)); 90.6 (d, ¹J(C,H) = 153 Hz), 85.7 (d, ¹J(C,H) = 159 Hz), 81.3 (d, ¹J(C,H) = 159 Hz, C(2), C(3), C(4)); 73.4 (t, ¹J(C,H) = 142 Hz); 72.4 (t, ¹J(C,H) = 145 Hz); 55.6 (q, ¹J(C,H) = 142 Hz); 49.9 (s, C(5)); 26.8 (q, ¹J(C,H) = 128 Hz); 25.1 (q, ¹J(C,H) = 127 Hz); 18.3 (q, ¹J(C,H) = 130 Hz). MS (CI, NH₃) m/z: 384 (M⁺⁺+18, 100), 352 (50), 335 (44), 319 (15), 308 (6), 291 (8), 262 (3), 213 (5), 108 (13), 91 (36). Anal. calc. for C₁₉H₂₆O₇ (366.41): C 62.28, H 7.08.$

{Methyl 5-[(benzyloxy)methyl]-5-deoxy-2,3-O-isopropylidene-5-methyl- β -L-allo-hexofuranosid}uronoyl azide ((+)-38). Ethyl chloroformate (85 µL, 1.09 equiv.) was added to a stirred soln. of (+)-36 (0.30 g, 0.82 mmol), Et₃N (126 µL, 1.1 equiv.) in acetone (13 mL) cooled to 0°C. After stirring at 0°C for 20 min, the white precipitate (Et₃NHCl) was filtered off and the soln. (containing the mixed anhydride 37) cooled to -10°C. A soln. of NaN₃ (107 mg, 2 equiv.) in H₂O (0.5 mL) was added *dropwise* (tic, Et₂O/petroleum ether

1:1, R_f 37: 0.43, R_f (+)-38: 0.69). After stirring at +10°C for 15 min, the solvent was evaporated at 10°C in vacuo and the residue dissolved in CH₂Cl₂ (20 mL). After drying (MgSO₄), the soln. was filtered through silica gel and the solvent was evaporated yielding 233 mg (73%), colourless oil. $[\alpha]^{25}_{589}$ = +48, $[\alpha]^{25}_{578}$ = +51, $[\alpha]^{25}_{546}$ = +58, $[\alpha]^{25}_{346}$ = +93, $[\alpha]^{25}_{365}$ = +145 (c = 0.84, CH₂Cl₂). IR (CH₂Cl₂) v: 3050, 2990, 2930, 2870, 2135, 1705, 1450, 1375, 1200, 1090, 1040, 1005, 860 cm⁻¹. ¹H-NMR δ_{H} ; 7.28-7.36 (m, 5H); 5.06 (dd, ³J = 6.2, 2.1 Hz, H-C(3)); 4.96 (s, H-C(1)); 4.54 (s, -CH₂OCH₂C₆H₅); 4.50 (d, ³J = 6.2 Hz, H-C(2)); 4.45 (d, ³J = 2.1 Hz, H-C(4)); 3.66, 3.61 (2d, ²J = 9.2 Hz, -CH₂OBn); 3.33 (s, -OCH₃); 1.51, 1.32, 1.28 (3s, 3 Me). ¹³C-NMR δ_{C} : 181.4 (s, -CON₃); 137.9 (s); 128.2, 127.5, 127.4 (3d, ¹J(C,H) = 160 Hz); 112.3 (s); 110.3 (d, ¹J(C,H) = 174 Hz, C(1)); 90.3 (d, ¹J(C,H) = 153 Hz), 85.6, 80.8 (2d, ¹J(C,H) = 159 Hz, C(2), C(3), C(4)); 73.3 (t, ¹J(C,H) = 142 Hz); 72.0 (t, ¹J(C,H) = 146 Hz); 55.6 (q, ¹J(C,H) = 142 Hz); 51.9 (s, C(5)); 26.7, 25.0, 17.5 (3q, ¹J(C,H) = 128 Hz). MS (CI, NH₃) m/z: 409 (M⁺+18, 66), 381 (12), 360 (13), 334 (10), 242 (8), 108 (36), 91 (100), 85 (11).

Methyl 6-O-benzyl-5-deoxy-5-isocyanato-2,3-O-isopropylidene-5-methyl- α -D-talo-hexofuranoside ((+)-**39**. (+)-**38** (140 mg, 0.36 mmol) was heated in benzene (6 mL) to 80°C for 15 h. The solvent was evaporated yielding 128 mg (quant.), colourless oil. [α]²⁵₅₈₉ = +35.6, [α]²⁵₅₇₈ = +37.0, [α]²⁵₅₄₆ = +41.7, [α]²⁵₄₃₆ = +68.1, [α]²⁵₃₆₅ = +105 (c = 1.27, CH₂Cl₂). UV (isooctane) λ_{max} : 207 nm (ϵ , 8000), 252 (360), 258 (395), 264 (345). IR (CH₂Cl₂) v: 3030, 2980, 2935, 2860, 2250, 1450, 1375, 1210, 1110, 1085, 860 cm⁻¹. ¹H-NMR δ_{H} : 7.30-7.38 (m, 5H); 5.02 (s, H-C(1)); 4.85 (dd, ³J = 6.2, 2.6 Hz, H-C(3)); 4.61 (s, -CH₂O, CH₂C₆H₅); 4.55 (d, ³J = 6.2 Hz, H-C(2)); 4.08 (d, ³J = 2.6 Hz, H-C(4)); 3.57, 3.50 (2d, ²J = 9.0 Hz, -CH₂OBh); 3.36 (s, -OCH₃); 1.51, 1.37, 1.34 (3s, 3 Me). ¹³C-NMR δ_{C} : 137.7 (s); 128.4, 127.7, 127.6 (3d, ¹J(C,H) = 159 Hz); 125.4 (s, -N=C=O); 112.8 (s); 109.9 (d, ¹J(C,H) = 171 Hz, C(1)); 90.7 (d, ¹J(C,H) = 150 Hz), 85.4 (d, ¹J(C,H) = 161 Hz), 80.6 (d, ¹J(C,H) = 159 Hz); 26.8, 25.1 (2q, ¹J(C,H) = 127 Hz); 22.3 (q, ¹J(C,H) = 142 Hz); 61.8 (s, C(5)); 55.6 (q, ¹J(C,H) = 142 Hz); 26.8, 25.1 (2q, ¹J(C,H) = 127 Hz); 22.3 (q, ¹J(C,H) = 129 Hz). MS (CI, NH₃) m/z: 381 (M⁺+18, 100), 364 (M⁺+1, 31), 316 (5), 242 (5), 173 (7), 136 (8), 108 (15), 91 (63), 77 (10). Anal. calc. for C₁₉H₂₅NO₆ (363.41): C 62.80, H 6.93, N 3.85; found: C 62.66, H 6.87, N 3.47.

Methyl 6-*O*-benzyl-5-{{(benzyloxy)carbonyl]amino}-5-deoxy-2,3-*O*-isopropylidene-5-methyl- α -D-*talo*-hexo-furanoside ((+)-40). Ethyl chloroformate (285 µL, 1.1 equiv.) was added to a soln. of (+)-36 (1.0 g, 2.73 mmol) and Et₃N (0.42 mL, 1.1 equiv.) in acetone (40 mL) cooled to 0°C. After stirring at 0°C for 20 min, the precipitate was filtered off and the filtrate cooled to -10°C. A soln. of NaN₃ (356 mg, 2 equiv.) in H₂O (1.5 mL) was added dropwise. After stirring at -10°C for 30 min, the solvent was evaporated at 10°C and the residue taken in CH₂Cl₂ (70 mL). After drying (MgSO₄), the solvent was evaporated and the residue dissolved in benzene (50 mL) after filtration through silica gel. Benzylic alcohol (1.13 mL, 4.0 equiv.) and Et₃N (0.38 mL, 1.0 equiv.) were added and the mixture heated to 80°C for 2 days. The solvent was evaporated and the residue purified by column chromatography (*Lobar* C, Et₂O/petroleum ether 1:1), giving 924 mg (72%), yellowish oil. [α]²⁵₅₈₉ = +11.9, [α]²⁵₅₇₈ = +12.4, [α]²⁵₅₄₆ = +13.8, [α]²⁵₄₃₆ = +20.8, [α]²³₆₅ = +27.1 (c = 2.15, CH₂Cl₂). UV (isooctane) λ_{max} : 208 nm (ϵ , 16400), 252 (660), 258 (725), 264 (625). IR (CH₂Cl₂) v: 3320, 3030, 2980, 2940, 1725, 1535, 1450, 1375, 1235, 1210, 1100, 1070, 860 cm⁻¹. ¹H-NMR δ_{H} ; 7.30-7.37 (m, 10H); 6.12 (s, -NHCO₂Bn); 5.09, 5.02 (2d, ²J = 12.5 Hz, -OCH₂C₆H₅); 5.02 (s, H-C(1)); 4.87 (dd, ³J = 6.2, 2.4 Hz, H-C(3)); 4.56 (s, -CH₂OCH₂C₆H₅); 4.53 (d, ³J = 6.2 Hz, H-C(2)); 4.46 (d, ³J = 2.4 Hz, H-C(4)); 3.73, 3.50 (2d, ²J = 8.5 Hz, -CH₂OBn); 3.38 (s, -OCH₃); 1.59, 1.52, 1.33 (3s, 3 Me). ¹³C-NMR δ_{C} : 155.5 (s, -NHCO₂Bn); 138.2, 136.7 (2s); 128.3, 128.2, 127.6, 127.3 (5d, ¹J(C,H) = 160 Hz); 112.6 (s); 109.0 (d, ¹J(C,H) = 174 Hz, C(1)); 91.3 (d, ¹J(C,H) = 153 Hz), 85.2 (d, ¹J(C,H) = 158 Hz), 80.1 (d, ¹J(C,H) = 157 Hz, C(2), C(3), C(4)); 73.2 (t, ¹J(C,H) = 153 Hz), 85.2 (d, ¹J(C,H) = 126-128 Hz). MS (CI, NH₃) m/z: 472 (M⁺⁺¹, 77),

Methyl 5-amino-5-deoxy-2,3-*O*-isopropylidene-5-methyl- α -D-*talo*-hexofuranoside ((+)-41). A mixture of (+)-40 (0.20 g, 0.42 mmol), THF (5 mL), H₂O (1 mL) and 10% Pd on charcoal (0.4 g) was degassed and then pressurized with H₂ (1 atm.). After shaking for 3 d, the precipitate was filtered off (*Celite*) and the soln. dried (MgSO₄). Solvent evaporation yielded 104 mg (quant.), white solid recrystallized from AcOEt/petroleum ether 1:4, mp. 82.5-83.5°C. [α]²⁵₅₈₉ = +36.9, [α]²⁵₅₇₈ = +38.0, [α]²⁵₅₄₆ = +42.9, [α]²⁵₄₃₆ = +67.1, [α]²⁵₃₆₅ = +94.1 (c = 0.74, CH₂Cl₂). UV (EtOH 95%) λ_{max} : 204 nm (e, 365), 276 (14). IR (KBr) v: 3340, 3280, 3160 (broad), 2970, 2950, 2910, 2840, 1590, 1460, 1375, 1210, 1105, 1075, 1050, 985, 865 cm^{-1.} ¹H-NMR δ_{H} : 5.00 (s, H-C(1)); 4.87 (dd, ³J = 6.2, 2.0 Hz, H-C(3)); 4.54 (d, ³J = 6.2 Hz, H-C(2)); 4.16 (d, ³J = 2.0 Hz, H-C(4)); 3.48, 3.38 (2d, ²J = 10.8 Hz, -CH₂OH); 3.41 (s, -OCH₃); 1.91 (s, -NH₂); 1.49, 1.33, 1.08 (3s, 3 Me). ¹³C-NMR δ_C : 112.5 (s); 110.4 (d, ¹J(C,H) = 173 Hz, C(1)); 93.2 (d, ¹J(C,H) = 150 Hz), 85.6 (d, ¹J(C,H) = 157 Hz), 80.6 (d, ¹J(C,H) = 156 Hz, C(2), C(3), C(4)); 69.8 (t, ¹J(C,H) = 142 Hz, -CH₂OH); 55.8 (q, ¹J(C,H) = 142 Hz, -OCH₃); 53.8 (s, C(5)); 26.7, 25.0, 21.5 (3q, ¹J(C,H) = 126 Hz). MS (CI, NH₃) m/z: 248 (M⁺+1, 100), 216 (18), 74 (16). Anal. calc. for C₁₁H₂₁NO₅ (247.29): C 53.43, H 8.56, N 5.66; found: C 53.34, H 8.48,

N 5.56.

Methyl 5-amino-5-deoxy-2,3-O-isopropylidene-5-methyl- α -DL-talo-hexofuranoside ((±)-41). Same procedure as described for (+)-41 derived from (+)-9 starting with (±)-9, colourless crystals, m.p. 86.5-87°C (AcOEt/pentane 1:4). All the racemic synthetic intermediates (±)-34 - (±)-40 are oils.

(5-Ammonio-1,5-*N*-anhydro-5-deoxy-5-*C*-methyl-αβ-D-*talo*-hexitol)-1-sulfonate ((+)-3). SO₂ was bubbled slowly for 36 h through a soln. of (+)-41 (91 mg, 0.37 mmol) in H₂O (2 mL) heated to 55°C (the apparatus must be metal free). After the addition of EtOH (3 mL) and cooling to 0°C, the soln. was saturated further with SO₂. The solvent was evaporated and the residue dissolved in EtOH (2 mL). On trituration 50 mg (53%) of a white powder was formed and collected. M.p. 115-116°C (dec.). $[\alpha]^{25}_{589} = +11.6$, $[\alpha]^{25}_{578} = +11.6$, $[\alpha]^{25}_{546} = +12.3$, $[\alpha]^{25}_{436} = +16.1$, $[\alpha]^{25}_{365} = +21.0$ (c = 0.69, H₂O, after 24 h in solution at 25°C). IR (KBr) v: 3460 (broad), 3390 (broad), 3060, 2960, 1580, 1430, 1220, 1200, 1095, 1055, 1030, 1000, 800 cm⁻¹. ¹H-NMR (D₂O, DSS int. ref., 250 MHz): β-anomer δ_H: 4.59 (ddd, ³J = 3.2, 1.6 Hz, H-C(6)); 3.95 (dd, ³J = 3.2) Hz, H⁻C(3)); 3.98 (d, ²J = 11.8 Hz, H-C(6)); 3.95 (dd, ³J = 3.2) Hz, ⁴J = 1.2 Hz, H-C(4)); 3.93 (d, ²J = 11.8 Hz, H-C(6)); 1.45 (s, -CH₃); α-anomer, δ_H: 4.42 (d, ²J = 13.1 Hz, H-C(2)); 3.85 (d, ³J = 3.2 Hz, H-C(4)); 3.67 (d, ²J = 13.1 Hz, H-C(6)); 1.54 (s, CH₃). ¹³C-NMR (D₂O, MeOH int. ref., 62.9 MHz): β-anomer, δ_C: 71.2 (d, ¹J(C,H) = 150 Hz), 69.0 (d, ¹J(C,H) = 150 Hz), 68.1 (d, ¹J(C,H) = 149 Hz), 65.6 (d, ¹J(C,H) = 144 Hz, C(1), C(2), C(3), C(4)); 66.3 (s, C(5)); 64.2 (t, ¹J(C,H) = 147 Hz, C(6)); 1.63 (q, ¹J(C,H) = 147 Hz, 65.0 (d, ¹J(C,H) = 153 Hz, C(1), C(2), C(3), C(4)); 64.8 (s, C(5)); 59.8 (t, ¹J(C,H) = 154 Hz), 67.7 (d, ¹J(C,H) = 147 Hz), 65.0 (d, ¹J(C,H) = 153 Hz, C(1), C(2), C(3), C(4)); 64.8 (s, C(5)); 59.8 (t, ¹J(C,H) = 154 Hz), 67.7 (d, ¹J(C,H) = 147 Hz), 65.0 (d, ¹J(C,H) = 153 Hz, C(1), C(2), C(3), C(4)); 64.8 (s, C(5)); 59.8 (t, ¹J(C,H) = 147 Hz, C(6)); 1.63 (a, ¹J(C,H) = 129 Hz). MS (CI, NH₃) m/z: 158 (7), 123 (13), 109 (100), 108 (83), 95 (21), 80 (48). Anal. calc. for C₇H₁₅NO₇S (257.26): C 32.68, H 5.88, N 5.44, S 12.46; found: C 32.68,

Racemic (\pm)-3 was prepared form (\pm)-41: white powder, m.p. 105-106°C (dec.).

Methyl (methyl 5-deoxy-5,5-dimethyl-2,3-*O*-isopropylidene-β-L-*ribo*-hexofuranosid)uronate ((+)-**43**). A mixture of lactone (+)-**42**²⁹ (1.156 g, 5.07 mmol), CCl₄ (50 mL), Nafion 117 (1.2 g, *Fluka*) and trimethyl orthoformate (0.64 mL, 1.15 equiv.) was stirred at 20°C for 9 d. After filtration (paper), the solvent was evaporated and the residue purified by column chromatography (*Lobar* C, Et₂O/petroleum ether 1:1) yielding 53 mg (+)-**42** and 925 mg (70%) (+)-**43**, colourless oil. $[\alpha]^{25}_{589} = +59.2$, $[\alpha]^{25}_{578} = +62.5$, $[\alpha]^{25}_{546} = +70.5$, $[\alpha]^{25}_{436} = +114$, $[\alpha]^{25}_{365} = +174$ (c = 0.65, CH₂Cl₂). UV (EtOH 95%) λ_{mgx}: 204 nm (ε, 160), 215 (sh, 140); UV (isooctane) λ_{mgx}: 216 nm (ε, 180). IR (film) v: 2980, 2940, 2840, 1735, 1370, 1240, 1210, 1150, 1110, 1080, 1035, 1010, 865 cm⁻¹. ¹H-NMR δ_H: 4.96 (dd, ³J = 6.1, 2.2 Hz, H-C(3)); 4.91 (s, H-C(1)); 4.47 (d, ³J = 6.1 Hz, H-C(2)); 4.18 (d, ³J = 2.2 Hz, H-C(4)); 3.65 (s, -C0₂CH₃); 3.28 (s, -OCH₃); 1.48, 1.32, 1.24, 1.22 (4s, 4 Me). ¹³C-NMR δ_C: 175.9, 112.5 (2s); 109.9 (d, ¹J(C,H) = 171 Hz, C(1)); 93.8 (d, ¹J(C,H) = 151 Hz), 85.9 (d, ¹J(C,H) = 157 Hz), 80.6 (d, ¹J(C,H) = 157 Hz, C(2), C(3), C(4)); 55.4 (q, ¹J(C,H) = 143 Hz, -OCH₃); 51.9 (q, ¹J(C,H) = 147 Hz, -C0₂CH₃); 45.6 (s, C(5)); 26.8, 25.2, 22.5, 22.1 (4q, ¹J(C,H) = 126-128 Hz). MS (CI, NH₃) m/z: 292 (*M*⁺+18, 2), 273 (1), 259 (39), 243 (100), 185 (22), 173 (35), 158 (15), 128 (25), 113 (25), 97 (19), 85 (26), 73 (16). Anal. calc. for C₁₃H₂₂O₆ (274.17): C 56.95, H 8.09; found: C 57.08, H 7.93.

(Methyl 5-deoxy-5,5-dimethyl-2,3-*O*-isopropylidene- β -L-*ribo*-hexofuranosid)uronic acid ((+)-44). A mixture of (+)-43 (925 mg, 3.37 mmol), THF (15 mL), H₂O (30 mL) and 1N KOH (7.5 mL, 2.2 equiv.) was stirred at 20°C for 36 h. After acidification (pH = 1) with 1N HCl (*ca.* 10 mL), the mixture was extracted with Et₂O (50 mL, 4 times). The combined extracts were dried (MgSO₄), the solvent was evaporated yielding 877 mg (quant.), colourless oil. $[\alpha]^{25}_{589} = +49.5, [\alpha]^{25}_{778} = +51.3, [\alpha]^{25}_{546} = +58.1, [\alpha]^{24}_{436} = +95.2, [\alpha]^{25}_{365} = +142 (c = 1.17, CH₂Cl₂). UV (EtOH 95%) <math>\lambda_{max}$: 215 nm (e, 85). IR (KBr) v: 3200 (broad), 2980, 2940, 2840, 1735, 1370, 1245, 1135, 1095, 1060, 1010, 860, 815, 645 cm⁻¹. ¹H-NMR δ_{H} : 4.96 (s, H-C(1)); 4.94 (dd, ³J = 6.15, 2.15 Hz, H-C(3)); 4.52 (d, ³J = 6.15 Hz, H-C(2)); 4.25 (d, ³J = 2.15 Hz, H-C(4)); 3.33 (s, -OCH₃); 1.51, 1.34, 1.28, 1.26 (4s, 4 Me). ¹³C-NMR δ_{C} : 180.9, 112.7 (2s); 109.9 (d, ¹J(C,H) = 171 Hz, C(1)); 93.3 (d, ¹J(C,H) = 151 Hz), 85.8 (d, ¹J(C,H) = 157 Hz), 80.5 (d, ¹J(C,H) = 157 Hz, C(2), C(3), C(4)); 55.5 (q, ¹J(C,H) = 143 Hz, -OCH₃); 45.4 (s, C(5)); 26.8, 25.2, 22.2, 21.5 (4q, ¹J(C,H) = 126-128 Hz). MS (CI, NH₃) m/z: 278 (*M*⁺+18, 81), 261 (*M*⁺+1, 7), 246 (100), 234 (57), 232 (53), 229 (16), 215 (31), 202 (41), 200 (19), 185 (8), 98 (11), 85 (14). Anal. calc. for C₁₂H₂₀O₆ (260.29): C 55.37, H 7.74; found: C 55.34, H 7.56.

(Methyl 5-deoxy-5,5-dimethyl-2,3-O-isopropylidene- β -DL-*ribo*-hexofuranosid)uronic acid ((\pm)-44). Same procedure as described for (+)-44, starting with (\pm)-42. White solid, recrystallized from CHCl₃/pentane, m.p. 104.5-105.5°C.

(Methyl 5-deoxy-5,5-dimethyl-2,3-O-isopropylidene- β -L-ribo-hexofuranosid)uronoyl azide ((±)-46). Ethyl

chloroformate (80 µL, 1.1 equiv.) was added to a stirred soln. of (+)-44 (200 mg, 0.77 mmol), Et₃N (120 µL, 1.1 equiv.) in acetone (8 mL) cooled to 0°C. After stirring at 0°C for 20 min, the precipitate was filtered off, the filtrate cooled to 0°C and a soln. of NaN₃ (100 mg, 2 equiv.) in H₂O (0.5 mL) was added. After 10 min at 0°C, the solvent was evaporated at 10°C, the residue taken in CH₂Cl₂ (20 mL) and the soln. dried (MgSO₄) and filtered through silica gel. The solvent was evaporated yielding 150 mg (68%), unstable, colourless oil. $[\alpha]^{25}_{589} = +57.4, [\alpha]^{25}_{578} = +59.4, [\alpha]^{25}_{546} = +67.5, [\alpha]^{25}_{436} = +110, [\alpha]^{25}_{365} = +163 (c = 1.24, CH₂Cl₂). IR (film) v: 2980, 2930, 2835, 2130, 1710, 1465, 1370, 1210, 1180, 1105, 1090, 1040, 1010, 920, 865 cm⁻¹. ¹H-NMR <math>\delta_{H}$: 4.93 (s, H-C(1)); 4.86 (dd, ³J = 6.1, 2.5 Hz, H-C(3)); 4.49 (d, ³J = 6.1 Hz, H-C(2)); 4.20 (d, ³J = 2.5 Hz, H-C(4)); 3.30 (s, -OCH₃); 1.49, 1.31, 1.22, 1.20 (4s, 4 Me). ¹³C-NMR δ_C : 183.2, 112.7 (2s); 109.7 (d, ¹J(C,H) = 174 Hz, C(1)); 93.3 (d, ¹J(C,H) = 153 Hz), 85.7 (d, ¹J(C,H) = 158 Hz), 80.2 (d, ¹J(C,H) = 158 Hz, C(2), C(3), C(4)); 55.5 (q, ¹J(C,H) = 143 Hz, -OCH₃); 47.4 (s, C(5)); 26.7, 25.1, 22.3, 20.9 (4q, ¹J(C,H) = 129 Hz). MS (CI, NH₃) m/z: 303 (M⁺+18, 100), 271 (30), 259 (42), 234 (31), 232 (34), 228 (44), 215 (22), 202 (30).

Methyl 5,6-dideoxy-5-isocyanato-2,3-*O*-isopropylidene-5-*C*-methyl-β-L-*ribo*-hexofuranoside ((+)-47). A soln. of (+)-46 (772 mg, 2.71 mmol) in benzene (30 mL) was heated to 80°C for 6 h. The solvent was evaporated yielding 696 mg (quant.), colourless oil. $[\alpha]^{25}_{589} = +46.3$, $[\alpha]^{25}_{578} = +48.1$, $[\alpha]^{25}_{546} = +54.6$, $[\alpha]^{25}_{436} = +90$, $[\alpha]^{25}_{365} = +136$ (c = 1.25, CH₂Cl₂). UV (EtOH 95%) λ_{max} : 240 nm (sh, 48), final absorption: $\epsilon_{201} = 235$; UV (isooctane) λ_{max} : 235 nm (sh, 53), final absorption: $\epsilon_{200} = 195$. IR (film) v: 2980, 2930, 2835, 2250, 1370, 1210, 1155, 1110, 1080, 1040, 860, 735 cm⁻¹. ¹H-NMR δ_{H} : 5.29 (s, H-C(1)); 4.67 (dd, ³J = 6.2, 2.8 Hz, H-C(3)); 4.53 (d, ³J = 6.2 Hz, H-C(2)); 3.91 (d, ³J = 2.8 Hz, H-C(4)); 3.40 (s, -OCH₃); 1.48, 1.40, 1.32, 1.31 (4s, 4 Me). ¹³C-NMR δ_C : 124.0 (s, -N=C=O); 112.9 (s); 109.5 (d, ¹J(C,H) = 174 Hz, C(1)); 93.5 (d, ¹J(C,H) = 152 Hz), 85.6 (d, ¹J(C,H) = 158 Hz), 80.6 (d, ¹J(C,H) = 158 Hz, C(2), C(3), C(4)); 58.9 (s, C(5)); 55.5 (g, ¹J(C,H) = 143 Hz, -OCH₃); 27.3, 26.8, 26.4, 25.1 (4q, ¹J(C,H) = 127 Hz). MS (CI, NH₃) m/z: 275 (M⁺+18, 99), 258 (M⁺+1, 60), 243 (100), 226 (11), 215 (7), 179 (18), 158 (12), 91 (15), 74 (11). Anal. calc. for C₁₂H₁₉NO₅ (257.29): C 56.02, H 7.44; found: C 56.10, H 7.68.

Methyl 5-{[[benzyloxy)carbonyl]amino}-5,6-dideoxy-2,3-*O*-isopropylidene-5-*C*-methyl-β-L-*ribo*-hexofuranoside ((+)-**48**). Same procedure as described for (+)-**46** and (+)-**47** starting with 1.00 g (3.84 mmol) of (+)-**46**. The crude azide (+)-**50** (1.04 g) was dissolved in benzene (60 mL). Et₃N (535 µL, 1 equiv.) and benzyl alcohol (1.6 mL, 4 equiv.) were added and the mixture heated to 80°C for 2 days. The solvent was evaporated and the residue purified by column chromatography (*Lobar* C, Et₂O/petroleum ether 1:1) yielding 1.247 g (89%), white solid recrystallized from AcOEt/petroleum ether 1:5, m.p. 55.5-56°C. [α]²⁵₅₈₉ = +17.9, [α]²⁵₅₇₈ = +18.2, [α]²⁵₅₄₆ = +20.4, [α]²⁴₄₃₆ = +31.1, [α]²⁵₃₆₅ = +40.7 (c = 1.64, CH₂Cl₂). UV (EtOH 95%) λ_{max}: 208 nm (ε, 7980), 252 (150), 257 (195), 263 (160), 267 (100). UV (isooctane) λ_{max}: 207 (ε, 8200), 252 (160), 258 (195), 264 (155). IR (film) v: 3320, 3060, 3030, 2980, 2935, 2835, 1730, 1530, 1455, 1380, 1370, 1245, 1210, 1155, 1095, 1070, 860, 740, 695 cm⁻¹. ¹H-NMR δ_H: 7.29-7.36 (m, 5H); 6.03 (s, -NHCO₂Bn); 5.10, 5.03 (2d, ²J = 12.5 Hz, -OCH₂C₆H₅); 5.01 (s, H-C(1)); 4.80 (dd, ³J = 6.1, 2.6 Hz, H-C(3)); 4.52 (d, ³J = 6.1 Hz, H-C(2)); 4.00 (d, ³J = 2.6 Hz, H-C(4)); 3.40 (s, -OCH₃); 1.51 (s, 2 Me); 1.39, 1.32 (2s, Me). ¹³C-NMR δ_c: 155.6 (s, -NHCO₂Bn); 136.9 (s); 128.3 (d, ¹J(C,H) = 162 Hz); 127.7, 127.6 (2d, ¹J(C,H) = 159 Hz); 112.7 (s); 108.5 (d, ¹J(C,H) = 174 Hz, C(1)); 95.9 (d, ¹J(C,H) = 151 Hz), 85.1 (d, ¹J(C,H) = 160 Hz), 79.8 (d, ¹J(C,H) = 158 Hz, C(2), C(3), C(4)); 65.7 (t, ¹J(C,H) = 147 Hz, -OCH₂C₆H₅); 55.1 (q, ¹J(C,H) = 143 Hz, -OCH₃); 53.4 (s, C(5)); 26.6, 25.0, 24.2, 22.3 (4q, ¹J(C,H) = 126-127 Hz). MS (CI, NH₃) m/z: 383 (M⁺+18, 40), 366 (M⁺+1, 100), 334 (60), 275 (25), 258 (11), 243 (21), 232 (43), 192 (31), 148 (9), 108 (8), 91 (20). Anal. calc. for C₁₉H₂₇NO₆ (365.43): C 62.45, H 7.45, N 3.83; found: C 62.64, H 7.37, N 4.25.

Methyl 5-amino-5,6-dideoxy-2,3-*O*-isopropylidene-5-*C*-methyl- β -L-*ribo*-hexofuranoside ((+)-**49**). A mixture of (+)-**48** (200 mg, 0.55 mmol), THF (5 mL), H₂O (1 mL) and 10% Pd on charcoal (200 mg) was degassed and then pressurized with H₂ (1 atm). After shaking at 20°C for 4 h, the mixture was filtered (*Celite*), dried (MgSO₄) and the solvent evaporated. The residue was purified by column chromatography on silica gel (*Merck* 7734, MeOH/CH₂Cl₂ 1:4) yielding 116 mg (91%), colourless oil. $[\alpha]^{25}_{889}$ = +47.9, $[\alpha]^{25}_{778}$ = +48.9, $[\alpha]^{25}_{546}$ = +55.4, $[\alpha]^{25}_{436}$ = +87, $[\alpha]^{25}_{365}$ = +121 (c = 1.17, CH₂Cl₂). UV (EtOH 95%): final absorption: ϵ_{203} = 280 nm. IR (film) v: 3370 (broad), 2970, 2930, 2835, 1470, 1380, 1370, 1210, 1155, 1080, 1030, 1005, 865 cm⁻¹. ¹H-NMR δ_{H} : 4.92 (s, H-C(1)); 4.74 (dd, ³J = 6.2, 2.0 Hz, H-C(3)); 4.49 (d, ³J = 6.2 Hz, H-C(2)); 3.93 (d, ³J = 2.0 Hz, H-C(4)); 3.36 (s, -OCH₃); 1.62 (s, -NH₂); 1.44, 1.27, 1.13, 1.08 (4s, 4 Me). ¹³C-NMR δ_{C} : 112.3 (s); 110.2 (d, ¹J(C,H) = 173 Hz, C(1)); 95.6 (d, ¹J(C,H) = 149 Hz), 86.0 (d, ¹J(C,H) = 159 Hz), 80.7 (d, ¹J(C,H) = 158 Hz, C(2), C(3), C(4)); 55.5 (q, ¹J(C,H) = 143 Hz, -OCH₃); 50.8 (s, C(5)); 28.9, 26.7, 26.5, 25.0 (C4, ¹J(C,H) = 126-129 Hz). MS (CI, NH₃) m/z: 232 (M⁺+1, 100), 200 (63), 98 (5). Anal. calc. for C₁₁H₂₁NO₄ (231.29): C 57.12, H 9.15, N 6.06; found: C 56.95, H 9.12, N 6.56.

Methyl 5-amino-5,6-dideoxy-2,3-O-isopropylidene-5-C-methyl- β -DL-*ribo*-hexofuranoside ((±)-49) (a) Same procedure as described for (+)-46, (+)-47, (+)-48 and (+)-49, starting with (±)-44. Colourless solid, m.p.

34-35°C. The racemic intermediates (\pm) -46, (\pm) -47 and (\pm) -48 are all oils. (b) A mixture of amide 50 (100 mg, 0.39 mmol), CH₃CN (2 mL), H₂O (2 mL) and phenyliodosyl bis(trifluoroacetate (340 mg, 2 equiv.) was stirred in the dark at 20°C for 5 h. Water (10 mL) and conc. aq. HCl (1 mL) were added successively. The mixture was extracted with Et₂O (10 mL, twice). The aq. phase was alkalinized (pH = 14) with 20% aq. NaOH and extracted with Et₂O (10 mL, 4 times). The second org. extract was dried (MgSO₄) and the solvent evaporated yielding 37 mg (41%) of (±)-49.

(Methyl 5-deoxy-5,5-dimethyl-2,3-*O*-isopropylidene-β-DL-*ribo*-hexofuranosid)uronamide ((±)-**50**). Ethyl chloroformate (400 μL, 1.1 equiv.) was added to a stirred soln. of (±)-**44** (1.00 g, 3.84 mmol) and Et₃N (600 μL, 1.1 equiv.) in acetone (40 mL) cooled to 0°C. After stirring at 0°C for 20 min, the precipitate was filtered off and the solvent was evaporated. The residue (mixed anhydride **45**, *ca*. 1.34 g) was disolved in CH₂Cl₂ (50 mL). The soln. was cooled to -20°C and gaseous NH₃ was bubbled through it for 10 min. The solvent was evaporated and the residue purified by filtration on silica gel (Et₂O/petroleum ether/MeOH 25:15:4) yielding 915 mg (92%), colourless solid recrystallized from MeOH/pentane 1:5, m.p. 118.5-119°C. UV (EtOH 95%) λ_{max} : 221 nm (sh, 115), final absorption: ϵ_{203} = 415. IR (KBr) v: 3440, 3340, 3240, 3190, 2980, 2930, 2910, 2840, 1645, 1600, 1475, 1370, 1270, 1245, 1205, 1160, 1100, 1075, 1030, 1005, 950, 855, 815 cm⁻¹. ¹H-NMR (CD₃OD, 250 MHz) δ_{H} : 4.96 (d, ³J = 1.0 Hz, H-C(1)); 4.81 (dd, ³J = 6.3, 2.9 Hz, H-C(3)); 4.51 (dd, ³J = 6.3, 1.0 Hz, H-C(2)); 4.29 (d, ³J = 2.9, H-C(4)); 3.41 (s, -OCH₃); 1.52, 1.35, 1.23, 1.22 (4s, 4 Me). ¹³C-NMR (CD₃OD, 62.9 MHz) δ_{C} : 181.2 (s, -CONH₂); 114.1 (s); 110.9 (d, ¹J(C,H) = 173 Hz, C(1)); 93.5 (d, ¹J(C,H) = 151 Hz), 86.8 (d, ¹J(C,H) = 159 Hz), 81.6 (d, ¹J(C,H) = 159 Hz, C(2), C(3), C(4)); 56.0 (q, ¹J(C,H) = 143 Hz, -OCH₃); 45.8 (s, C(5)); 27.3, 25.4, 22.5, 21.5 (4q, ¹J(C,H) = 126-128 Hz). MS (CI, NH₃) m/z: 277 (M⁺⁺18, 4), 260 (M⁺⁺⁺¹, 17), 244 (3), 232 (5), 229 (12), 228 (100), 215 (3), 154 (2). Anal calc. for C₁₂H₂₁NO₅ (259.31): C 55.58, H 8.16, N 5.40; found: C 55.64, H 8.06, N 5.42.

(5-Ammonio-1,5-*N*-anhydro-5,6-dideoxy-5-*C*-methyl-αβ-L-*ribo*-hexitol)-1-sulfonate ((+)-4). SO₂ was bubbled through a soln. of (+)-49 (106 mg, 0.46 mmol) in H₂O (2 mL) heated to 55°C for 5 days (the apparatus must be metal free). EtOH (3 mL) was added and the soln. cooled to 0°C was saturated with SO₂ (bubbling for 10 min). The solvent was evaporated and the residue taken with EtOH (2 mL) at 0°C. Trituration yielded 68 mg (62%), colourless crystals, mp. 120°C (dec.). $[\alpha]^{25}_{589} = +6.8$, $[\alpha]^{25}_{578} = +6.7$, $[\alpha]^{25}_{546} = +7.6$, $[\alpha]^{25}_{436} = +12.1$, $[\alpha]^{25}_{365} = +17.6$ (c = 0.96, H₂O, after the soln. has stayed at 25°C for 24 h). IR (KBr) v: 3440 (broad), 3030, 2980, 1600, 1430, 1375, 1230, 1205, 1100, 1055, 620 cm⁻¹. ¹H-NMR (D₂O, DSS int ref., 250 MHz): α-anomer, δ_{H1} : 4.56 (ddd, ³J = 3.2, 1.5 Hz, ⁴J = 1.0 Hz, H-C(2)); 4.50 (d, ³J = 1.5 Hz, H-C(1)); 4.10 (dd, ³J = 3.3, 3.2 Hz, H-C(3)); 3.78 (dd, ³J = 3.3, Hz, ⁴J = 1.0 Hz, H-C(3)); 4.12 (dd, ³J = 10.6 Hz, H-C(1)); 4.21 (dd, ³J = 3.3, 3.2 Hz, H-C(3)); 4.12 (dd, ³J = 10.6, 3.3 Hz, H-C(2)); 3.67 (d, ³J = 3.2 Hz, H-C(4)); 1.51, 1.49 (2s, 2 Me). ¹³C-NMR (D₂O, MeOH int. ref., 62.9 MHz): α-anomer, δ_{C1} : 74.6 (d, ¹J(C,H) = 150 Hz), 68.4 (d, ¹J(C,H) = 154 Hz), 68.0 (d, ¹J(C,H) = 147 Hz), 65.7 (d, ¹J(C,H) = 141 Hz, C(1), C(2), C(3), C(4)); 63.7 (s, C(5)); 23.7, 20.6 (2q, ¹J(C,H) = 147 Hz), 65.7 (d, ¹J(C,H) = 150 Hz), 71.5 (d, ¹J(C,H) = 154 Hz), 68.0 (d, ¹J(C,H) = 126 Hz); β-anomer, δ_{C2} : 71.6 (d, ¹J(C,H) = 150 Hz), 71.5 (d, ¹J(C,H) = 141 Hz), 67.8 (d, ¹J(C,H) = 126 Hz), 65.7 (d, ¹J(C,H) = 154 Hz), 68.10 (d, ¹J(C,H) = 126 Hz); β-anomer, δ_{C2} : 71.6 (d, ¹J(C,H) = 150 Hz), 71.5 (d, ¹J(C,H) = 141 Hz), 67.8 (d, ¹J(C,H) = 144 Hz), 65.1 (d, ¹J(C,H) = 164 Hz), 65.1 (d, ¹J(C,H) = 150 Hz), 71.5 (d, ¹J(C,H) = 141 Hz), 67.8 (d, ¹J(C,H) = 144 Hz), 65.1 (d, ¹J(C,H) = 154 Hz), 6

 $(5-Ammonio-1,5-N-anhydro-5,6-dideoxy-5-C-methyl-\alpha\beta-DL-ribo-hexitol)-1-sulfonate ((\pm)-4).$ Same procedure as described for (+)-4, starting with (±)-49. M.p. 120°C (dec.).

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